



ESD-SCAP



SAMWHA CAPACITOR Co., Ltd.

Inside All The **E**-devices

E : Electronic, Electric, Environmental, Eco, Energy

CHAPTER

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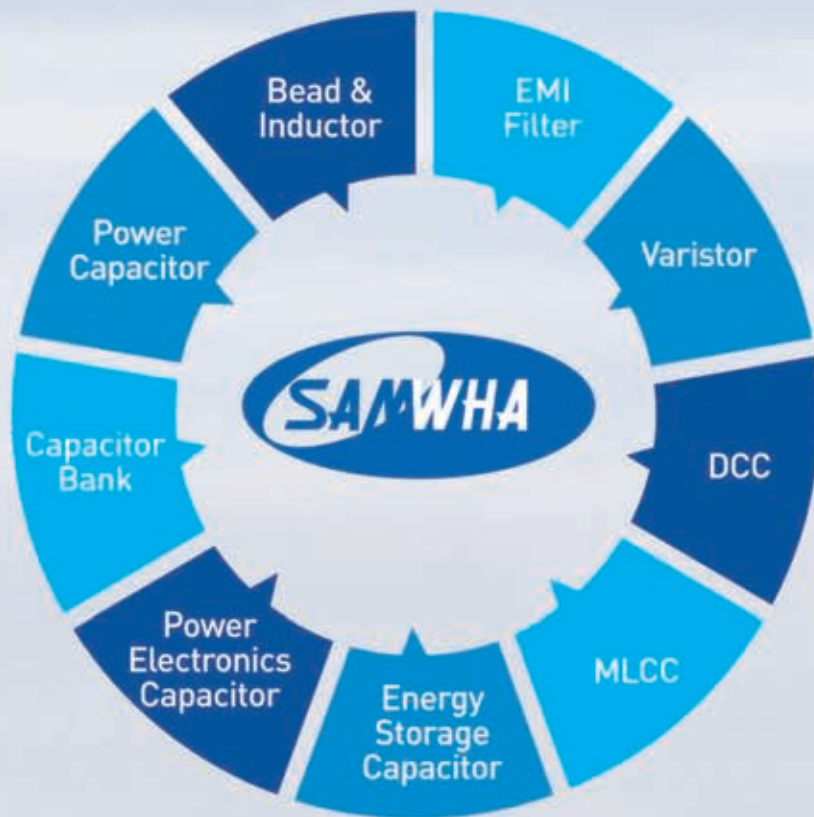




Company

SAMWHA: Inside ALL The **E**-devices

E: Electronic, Electric, Environmental, Eco, Energy



SAMWHA CAPACITOR

- Samwha Capacitor
- Samwha Thailand
- PT.SAMCON

SAMWHA ELECTRIC

- Samwha Electric
- Tianjin Samwha Electric

SAMWHA ELECTRONICS

- Samwha Electronics
- Qingdao Samwha Electronics

SAMWHA TECOM

- Samwha Tecom
- PT. Samwha INDONESIA

KOREA JCC

- KOREA JCC

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Products_ Energy Storage Capacitor
Multilayer Ceramic Capacitor
Disc Ceramic Capacitor
Varistor
EMI Filter
Bead & Inductor
Shunt Power Capacitor
Ceramic Capacitors for Inverter

Other Affiliated Companies

- Samwha Enterprise

Overseas Sales Office

- Samwha USA
- Samwha Europe
- Samwha Hongkong
- Samwha Poland
- Samwha India

Global Customer



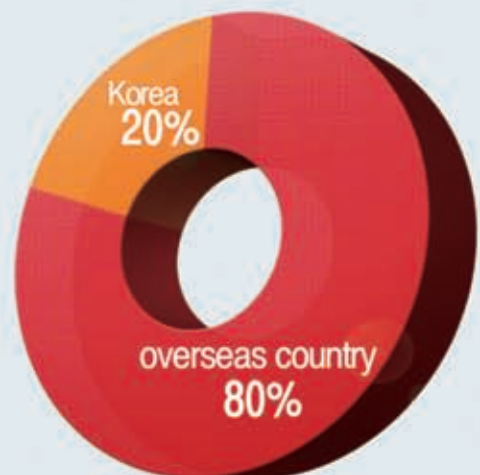
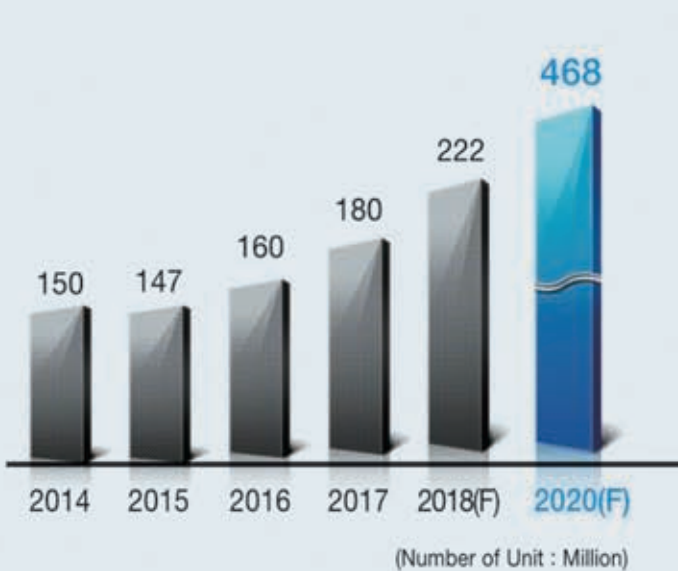
Company

Core Value

Trust | Originality | Passion | Speed



Global Sales



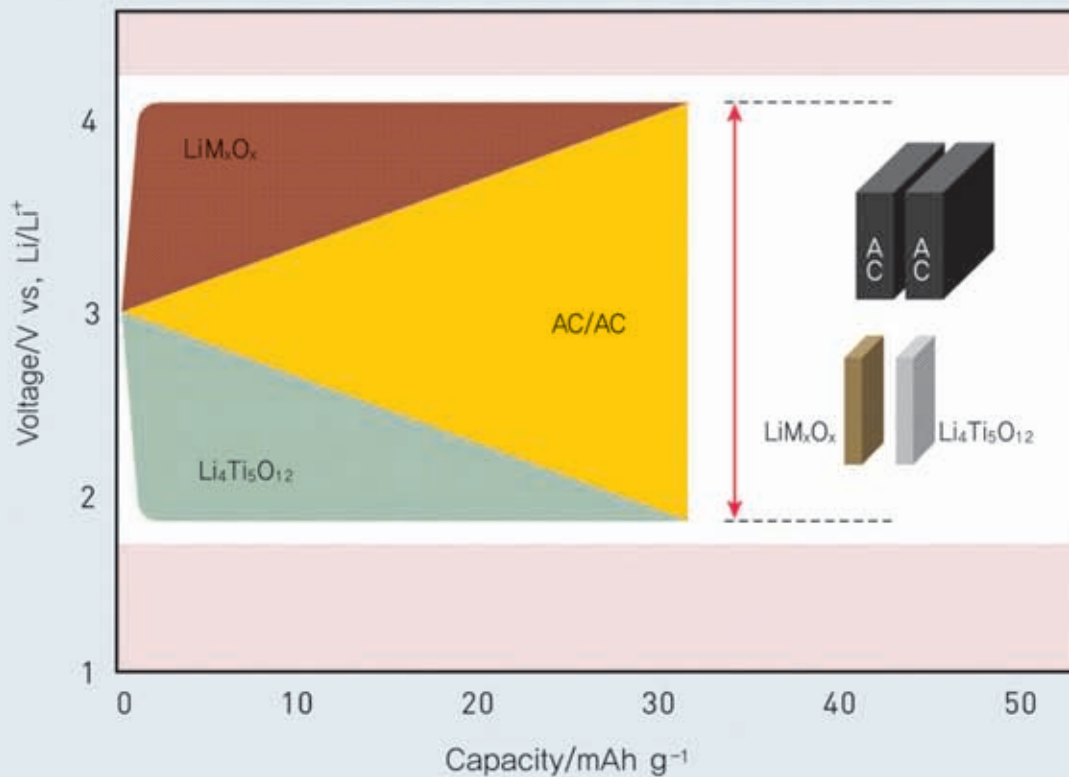
SAMWHA ESD-SCAP is promising energy storage device that positioned between conventional EDLC and Li-ion battery. High energy, high power, and long-term reliability feature of the hybrid capacitors and battery capacitors enables this component to use in various applications

- Rated Voltage : 2.8V(Hybrid caps) and 2.7V(Battery caps)
- Long Cycle Life : >50,000(Hybrid caps) and >20,000(Battery caps) cycles
- High Power Performance : Vs. Conventional Li-ion Battery
- High Energy Density : 2.5(Hybrid caps) and 10(Battery caps) times higher than EDLC with same volume
- Environmentally Safe : No Explosion

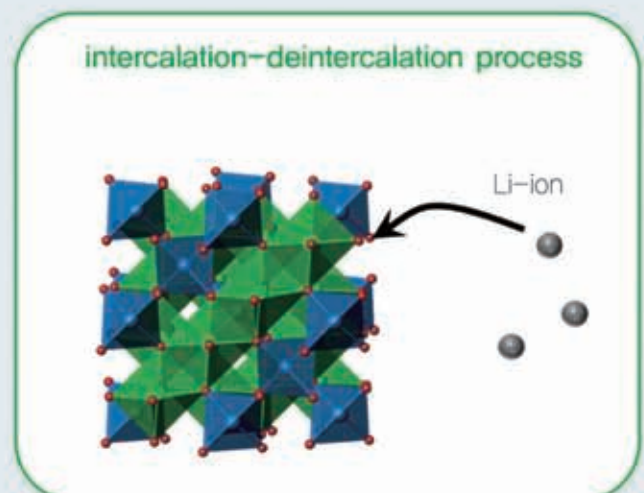


SAMWHA manufactures from 100 to 70,000F in capacitance with operating voltage of 2.7V. Furthermore, SAMWHA develops and provides capacitor module to offer attuned solutions for the use of it through direct collaboration with client

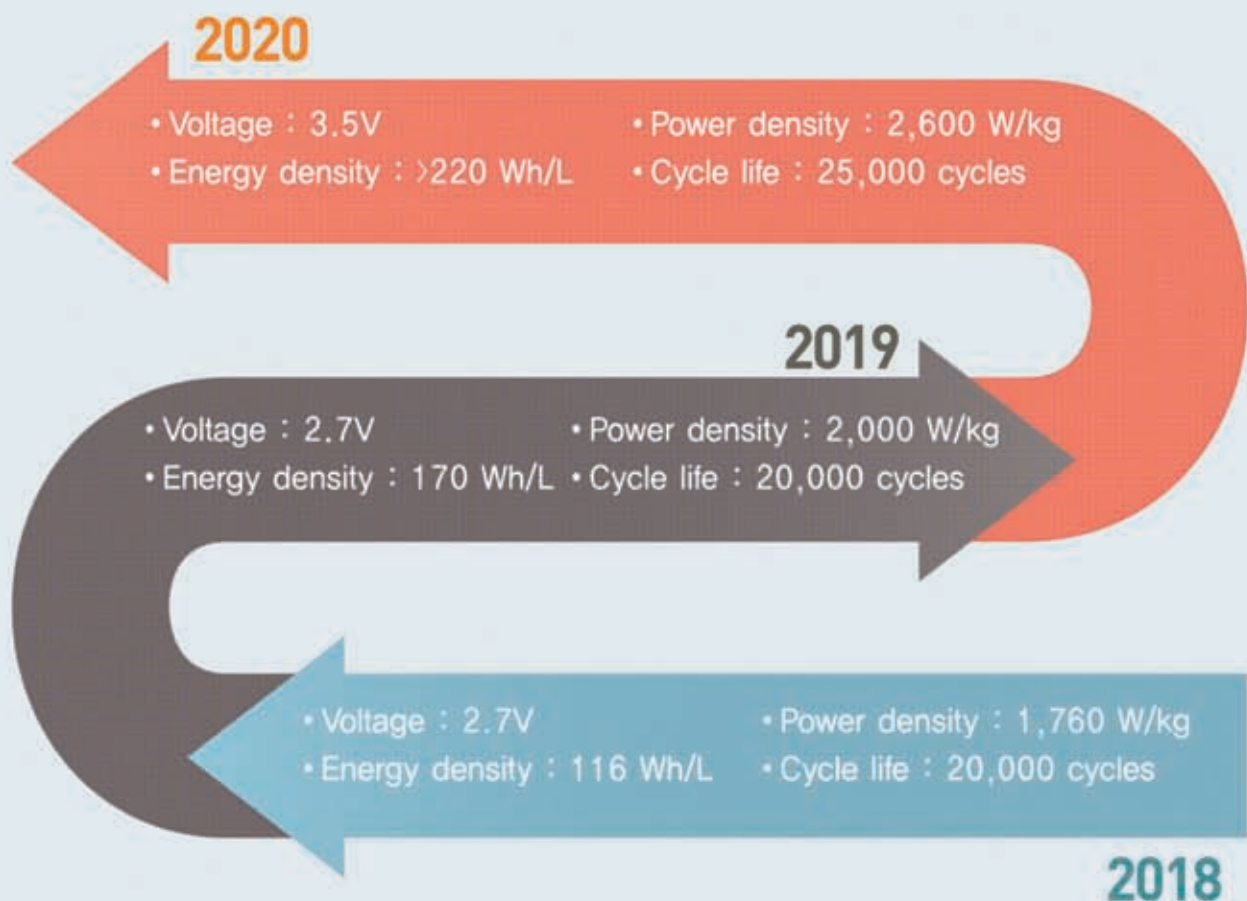
INTRODUCTION



- Battery-capacitor(CB Series) is one of the most advanced supercapacitors and is representative of an Li-ion based LIB-EDLC hybrid system. It utilizes the negative LTO electrode and the positive Li transition metal oxide electrode employing Li^+ intercalation-deintercalation process.
- Hybrid-capacitor(CL Series) is a well-balanced hybrid system with a highly accelerated Li^+ -intercalating LTO electrode and a non-faradaic AC electrode employing an anion adsorption-desorption process.
- Super-capacitor(CE Series) utilizes activated carbon (AC) for both their positive and negative electrodes employing an anion adsorption-desorption process.



- SAMWHA battery capacitor exhibits excellent input/output characteristics over a wide state of charge(SOC) range of 0 to 100%.
- The capacity of battery capacitor remains at 70% after 15,000cycles.
- The battery capacitor can accept large current input and output during charging and discharging. Thus, it provide rapid charging to 80% of the capacity in 6 minutes(10 C-rate).
- In case of safety issues, There is no risk of fire or explosion because the lithium titanium oxide(LTO) is applied as an anode material.
- SAMWHA is constantly researching and developing high capacity and high voltage characteristics of battery capacitors.



TYPE DESIGNATION

ESD-SCAP

Capacitor
Samwha
Device
Storage
Energy

CB 2R7 408 W 35 060 SN B HE

① ② ③ ④ ⑤ ⑥ ⑦ ⑧ ⑨

① Type & Series name

| Code | Type |
|------|--------|
| C | Can |
| P | Pouch |
| M | Module |

| Code | Series Name |
|------|------------------------|
| E | Super-capacitor (EDLC) |
| L | Hybrid capacitor |
| B | Battery capacitor |

② Rated Voltage Code

| Code | 2R5 | 2R7 | 2R8 | 120 | 300 | 480 |
|---------|------------|------------|------------|-----------|-----------|-----------|
| Voltage | DC 2.5V | DC 2.7V | DC 2.8V | DC 12V | DC 30V | DC 48V |

③ Nominal Capacitance

The nominal Capacitance Value in μF is expressed by three digit numbers.

The first two digits represents significant figures and the last digit denotes the number of zero.

ex) 107 = 100000000 μF = 100 F

308 = 3000000000 μF = 3000 F

④ Capacitance Tolerance Code

| Code | Cap. Tolerance |
|------|----------------|
| K | ± 10% |
| M | ± 20% |
| W | 0~+20% |



⑤ Diameter Code (Can type)

The two digits are Diameter

ex) 22 : Φ22

60 : Φ60

⑥ Height Code (Can type)

The three digits are height.

ex) 045 : 45mm

137 : 137mm

⑦ Terminal Configuration

ex) SN : Snap-in

SC : Screw

AT : Axial Threaded

AW : Axial Weldable



⑧ Packing Code

| Mark | Packaging Style |
|------|-----------------|
| B | Bulk |
| T | Carrier Taping |

⑨ Type Code (Battery capacitor)

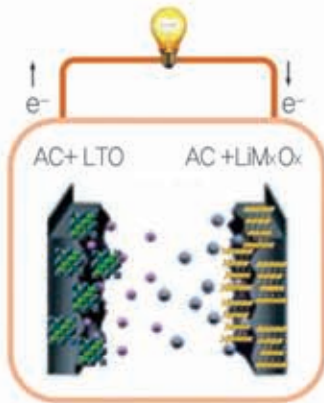
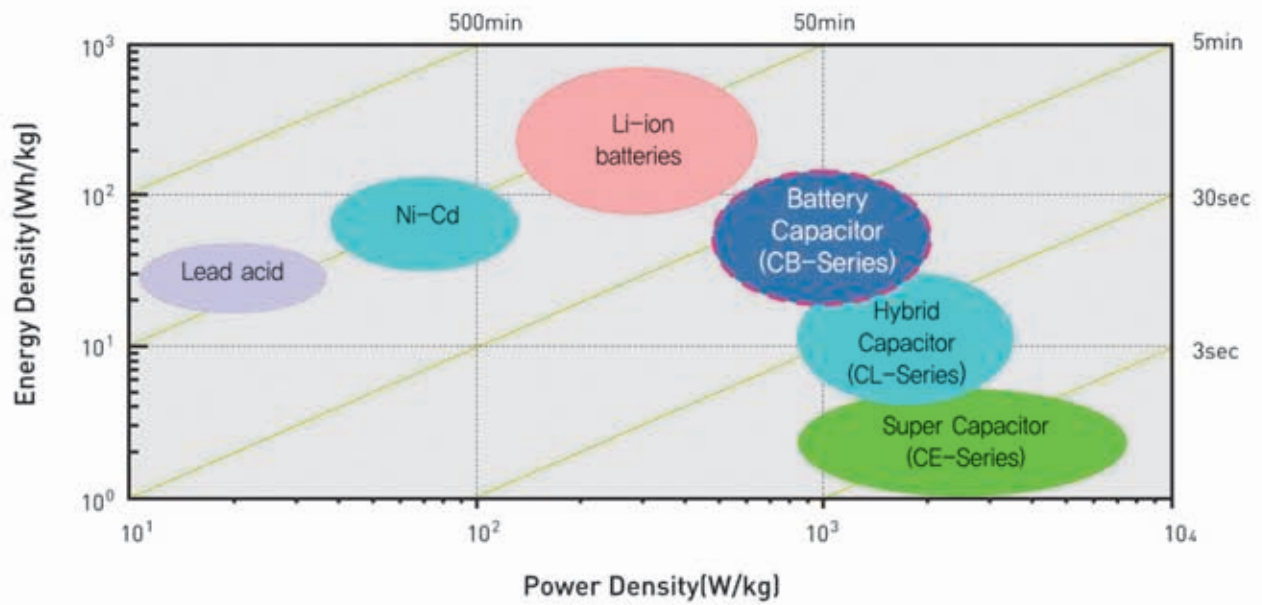
| Code | Type | Reference |
|------|-----------------------|------------------------------|
| HP | High Power type | Battery capacitor(CB-series) |
| HE | High Energy type | |
| LT | LTO type | Hybrid capacitor(CL-series) |
| LM | LMO type | |
| ST | Standard type | Super capacitor(CE-series) |
| HT | High Temperature type | |



BATTERY CAPACITORS for High Energy Density

Features

- › High Energy Density
- › Low Current/Long time back up application
- › Exceptional shock and vibration resistance
- › Easy Build-up Design for High Voltage Module
- › Environmentally Safe



Charging Mechanism : Chemical + Physical

Energy density : 50~120Wh/L

Power density : 1600~3200W/L

Cycle Life : 15,000~20,000cycles

To meet consumer demand for both high energy and power density with greater efficiency and functionality, SAMWHA has been focusing on R&D of battery capacitors.

Battery-capacitor(CB Series) is one of the most advanced energy storage devices and is representative of the energy storage technology based lithium ion battery and super capacitor hybrid system. It utilizes the negative LTO electrode and the positive Li transition metal oxide electrode employing Li^+ intercalation-deintercalation process.

Feature

- High Energy Density
- Linear Charge/Discharge Curve
- Low Current/Long Time Back up Application
- Exceptional Shock and Vibration Resistance
- Easy Build-up Design for High Voltage Module
- Environmentally Safe

Applications

- Solar System
- Emergency Lighting
- Industrial Machinery
- Consumer Machines and Tools
- Automotive
- Uninterruptible Power Supply(UPS)

BATTERY CAPACITORS

HIGH POWER TYPE

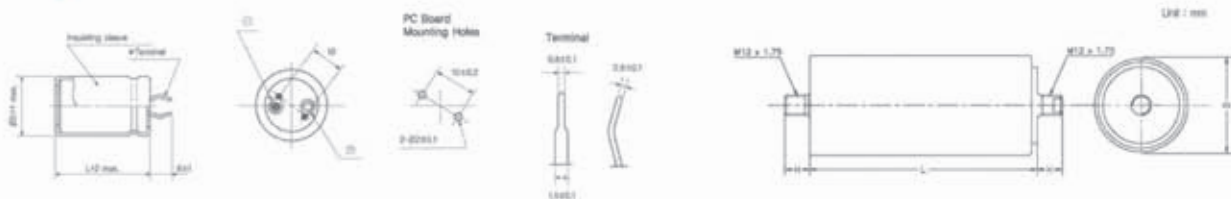
A perfect combination of Lithium ion battery and super capacitor technology by SAMWHA is possible to simultaneously achieve, high power density (>1.7kW/kg), high energy density(>65Wh/L), long cycle-life and safety



Specifications

| Item | Characteristics | |
|-------------------------------------|---|--|
| Operating temperature range | -20 ~ +50°C | |
| Rated Voltage[Surge] | 2.7VDC (2.8V) | |
| Cut-off voltage | 1.6V | |
| Capacitance tolerance | -10 ~ +20% at 20°C | |
| Low temperature characteristics | Capacitance change | Within ± 40% of initial value at +20°C |
| | Internal resistance | Less than 200% of initial at +20°C |
| Endurance | Test time | 1000 hours |
| | Capacitance change | Within ± 40% of initial value |
| | Internal resistance | Less than 200% of initial at specified value |
| Shelf life | After 1000 hours no load test same as endurance | |
| Cycle Life [25°C] ⁽¹⁾⁽²⁾ | 20,000 cycles | (1) ΔC < 40% and ΔESR < 200% of initially specified value, respectively and LC < specified value |
| | | (2) Cycle : between rated voltage and half rated voltage under constant current at 25°C |

Drawing(not to scale)



Product list

| Type | Rated Voltage[V] | Capacity[1.6~2.7V] | | ESR, 1kHz [mΩ] | ESR, DC [mΩ] | LC[72hours] [mA Max.] | Specific Energy | | Weight [g] | Dimension ΦD×L[mm] |
|---------|------------------|--------------------|-------|----------------|--------------|-----------------------|-----------------|--------|------------|--------------------|
| | | [F] | [mAh] | | | | [Wh/kg] | [Wh/L] | | |
| Snap-in | 2.7 | 1000 | 330 | 10 | 18 | 2 | 24.3 | 38.6 | 27 | 22×45 |
| | | 2000 | 650 | 7 | 14 | 4 | 28.5 | 39.0 | 46 | 35×35 |
| | | 4000 | 1400 | 5 | 10 | 8 | 30.9 | 45.3 | 85 | 35×60 |
| | | 5800 | 2500 | 5 | 8 | 12 | 34.6 | 49.4 | 110 | 35×82 |
| Axial | 2.7 | 6000 | 2100 | 0.8 | 1.4 | 4 | 10.6 | 26.8 | 370 | 60×52 |
| | | 12000 | 4100 | 0.5 | 1.3 | 7 | 17.5 | 37.5 | 450 | 60×74 |
| | | 20000 | 6600 | 0.5 | 0.9 | 9 | 23.8 | 45.3 | 550 | 60×102 |
| | | 40000 | 12000 | 0.4 | 0.7 | 12 | 37.0 | 67.3 | 710 | 60×138 |

* For the special capacitance or design, please contact our sales representatives or product engineers.

HIGH ENERGY TYPE

A perfect combination of lithium ion battery and super capacitor technology by SAMWHA is possible to simultaneously achieve high energy density (>110Wh/L), high power density (>1kW/kg), long cycle-life and safety



Specifications

| Item | Characteristics | |
|-------------------------------------|---|---|
| Operating temperature range | -20 ~ +50°C | |
| Rated Voltage[Surge] | 2.7VDC (2.8V) | |
| Cut-off voltage | 1.6V | |
| Capacitance tolerance | -10 ~ +20% at 20°C | |
| Low temperature characteristics | Capacitance change | Within ± 40% of initial value at +20°C |
| | Internal resistance | Less than 200% of initial at +20°C |
| Endurance | Test time | 1000 hours |
| | Capacitance change | Within ± 40% of initial value |
| | Internal resistance | Less than 200% of initial at specified value |
| Shelf life | After 1000 hours no load test same as endurance | |
| Cycle Life (25°C) ⁽¹⁾⁽²⁾ | 15,000 cycles | (1) $\Delta C < 40\%$ and $\Delta ESR < 200\%$ of initially specified value, respectively and $LC < \text{specified value}$ |
| | | (2) Cycle : between rated voltage and half rated voltage under constant current at 25°C |

Drawing(not to scale)

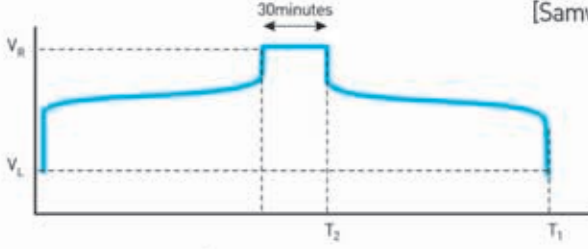
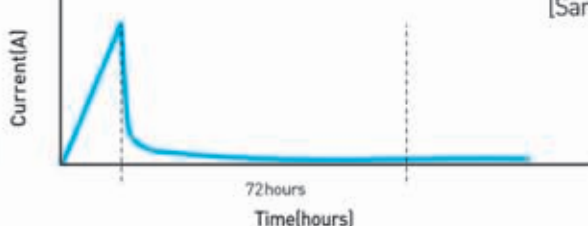
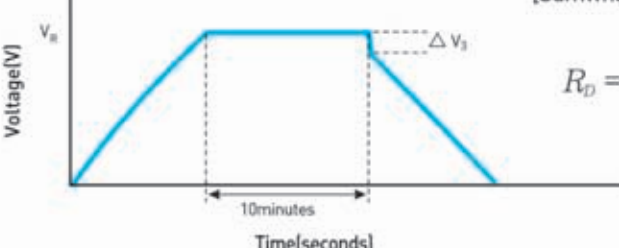
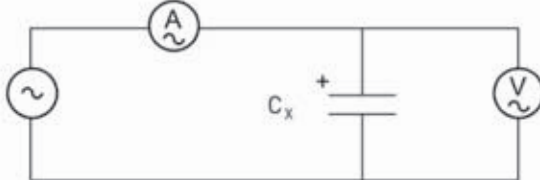


Product list

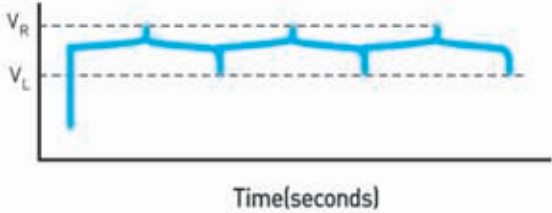
| Type | Rated Voltage[V] | Capacity(1.6~2.7V) | | ESR, 1kHz (mΩ) | ESR, DC (mΩ) | LC(72hr) (mA Max.) | Specific Energy | | Weight (g) | Dimension Φ D × L (mm) |
|---------|------------------|--------------------|-------|-------------------|-----------------|-----------------------|-----------------|--------|---------------|---------------------------|
| | | (F) | (mAh) | | | | (Wh/kg) | (Wh/L) | | |
| Snap-in | 2.7 | 1500 | 600 | 20 | 24 | 4 | 31.7 | 57.9 | 31 | 22 × 45 |
| | | 3300 | 1100 | 17 | 20 | 6 | 40.1 | 63.7 | 54 | 35 × 35 |
| | | 6500 | 2200 | 11 | 17 | 10 | 43.5 | 73.6 | 98 | 35 × 60 |
| | | 9000 | 3900 | 8 | 14 | 15 | 45.4 | 76.7 | 130 | 35 × 82 |
| Axial | 2.7 | 9500 | 3300 | 1.3 | 1.5 | 6 | 14.5 | 42.4 | 430 | 60 × 52 |
| | | 20000 | 6400 | 1.1 | 1.3 | 9 | 25.2 | 62.5 | 520 | 60 × 74 |
| | | 33000 | 9800 | 1.0 | 1.2 | 11 | 34.4 | 74.7 | 630 | 60 × 102 |
| | | 70000 | 19000 | 0.9 | 1.1 | 15 | 56.7 | 116.8 | 810 | 60 × 138 |

* For the special capacitance or design, please contact our sales representatives or product engineers.

BATTERY CAPACITORS

| No | Item | Unit | Test Conditions and Methods |
|----|--------------------------------|----------|---|
| 1 | Capacitance at 20°C | F | <p style="text-align: right;">[Samwha Standard]</p>  $E = \frac{1}{2} \times C \times (V_R)^2 \times \frac{30}{3600} \text{ (Wh)}$ <ol style="list-style-type: none"> 1) Charging is performed by constant current of 1mA/F. 2) Charging is performed for duration of 30 minutes a rated voltage. 3) Discharge use a constant current load device and measure the time for the terminal voltage from V_R to V_L at the current density of 1mA/F. |
| 2 | Leakage current after 72 hours | mA | <p style="text-align: right;">[Samwha Standard]</p>  <p>The battery capacitor is charged with the rated voltage for 72hours. Then, leakage current is measured by current measurement equipment.</p> |
| 3 | Internal resistance (ESR) | DC mΩ | <p style="text-align: right;">[Samwha Standard]</p>  $R_D = \frac{\Delta V_s}{I}$ |
| | AC 1kHz | mΩ | <p style="text-align: right;">[IEC 62391-1]</p>  $R_A = \frac{\Delta V}{I}$ <ol style="list-style-type: none"> 1) The internal resistance R_s of a capacitor shall be calculated by the above formula. 2) The frequency of the measuring voltage shall be 1kHz. 3) The AC current shall be from 1mA to 10mA. |

BATTERY CAPACITORS

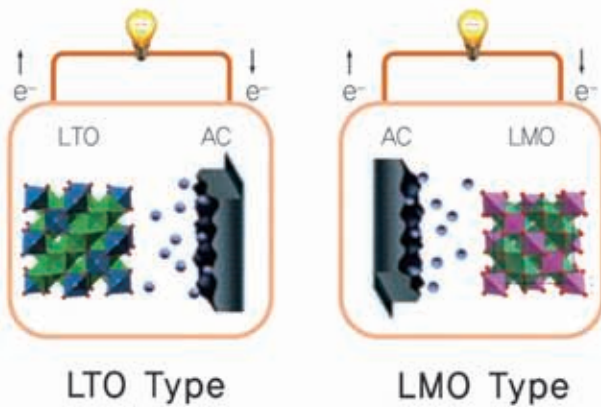
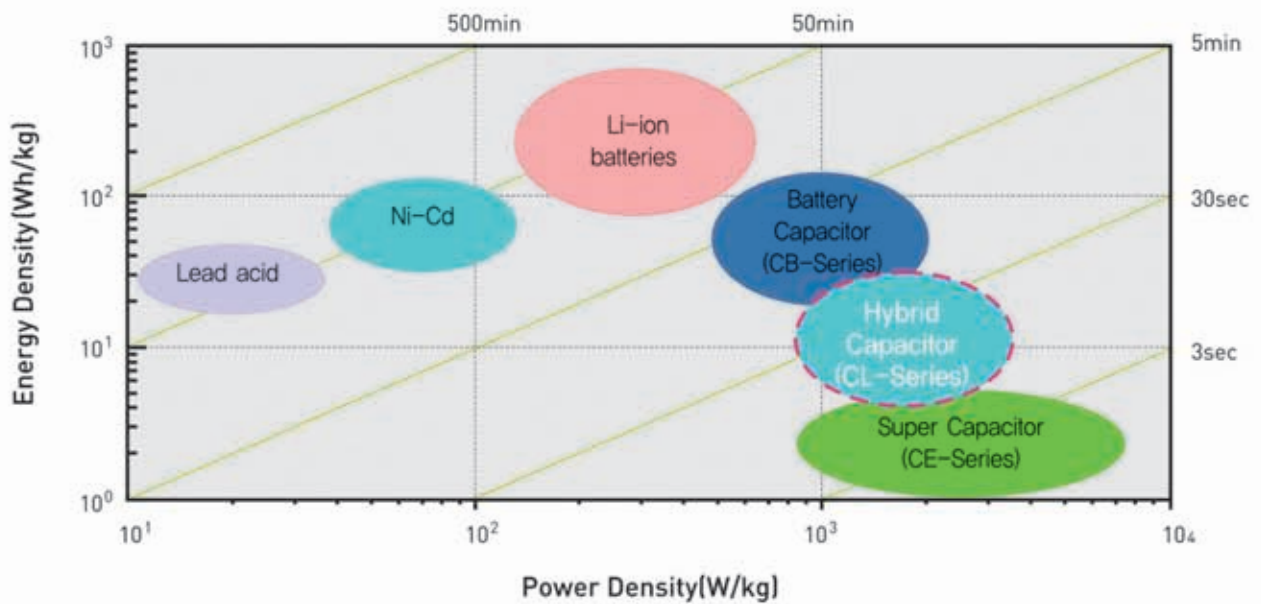
| No | Item | Unit | Test Conditions and Methods | | | | | | | | | | |
|----------------------------|--|---------------------------|--|-----------------|-----------|-------|---|-------|--------|-------|-----------|-------|--------|
| 4 | Temperature Characteristic | Capacitance change | <p>[Samwha Standard]</p> <table border="1"> <thead> <tr> <th>Temperature(°C)</th> <th>Keep Time</th> </tr> </thead> <tbody> <tr> <td>+20±2</td> <td>-</td> </tr> <tr> <td>-20±2</td> <td>2hours</td> </tr> <tr> <td>-20±2</td> <td>15minutes</td> </tr> <tr> <td>-20±2</td> <td>2hours</td> </tr> </tbody> </table> <p>Measure electrical characteristics after exposing capacitor to each temperature atmosphere for 2 hours or 15minutes.</p> | Temperature(°C) | Keep Time | +20±2 | - | -20±2 | 2hours | -20±2 | 15minutes | -20±2 | 2hours |
| | | Temperature(°C) | | Keep Time | | | | | | | | | |
| +20±2 | - | | | | | | | | | | | | |
| -20±2 | 2hours | | | | | | | | | | | | |
| -20±2 | 15minutes | | | | | | | | | | | | |
| -20±2 | 2hours | | | | | | | | | | | | |
| Internal resistance change | % | | | | | | | | | | | | |
| 5 | Shelf life after 1000 hours no load test same as endurance | % | <p>[Samwha Standard]</p> <p>Temperature : 50±2°C Duration : 1000 +72/-0 hours</p> | | | | | | | | | | |
| 6 | Cycle life (at 25°C) | Cycle | <p>[Samwha Standard]</p>  <p>where V_R is the rated voltage of 2.7V V_L is the low voltage of 1.6V</p> <p>Condition the capacitor at 25±3°C until thermal equilibrium is reached. Initialize the voltage on the capacitor at V_L(1.6V). Then charge the capacitor at a rated current to V_R Maintain voltage V_R on the capacitor for 10±0.50 s. Then discharge the capacitor to V_L at rated current. Hold at V_L for 10±0.50 s. This defines a cycle(see Figure). Repeat this cycle throughout the testing.</p> | | | | | | | | | | |
| | | Capacitance change | | % | | | | | | | | | |
| | | Internal resistance (ESR) | | % | | | | | | | | | |



HYBRID CAPACITORS for All Around Performance

Features

- › High Energy Density
- › High Current/Middle time back up application
- › Exceptional shock and vibration resistance
- › Easy Build-up Design for High Voltage Module
- › Environmentally Safe



Charging Mechanism : Chemical + Physical

Energy density : 10~14Wh/L

Power density : 2500~4000W/L

Cycle Life : 40,000~50,000cycles

To meet consumer demand for both high energy and power density with greater efficiency and functionality, SAMWHA has been focusing on R&D of hybrid capacitors.

Hybrid-capacitor(CL Series) is promising energy storage device that positioned between conventional EDLC and Li-ion battery. It utilizes the lithium titanium oxide (LTO) or lithium manganese oxide (LMO) electrode employing Li^+ intercalation-deintercalation process and activated carbon electrode employing a electric double-layer attributed to the electrostatic adsorbing-desorbing process of cations or anions.

Feature

- All Round Performances
- Linear Charge/Discharge Curve
- Low Current/Middle Time Back up Application
- Exceptional Shock and Vibration Resistance
- Easy Build-up Design for High Voltage Module
- Environmentally Safe

Applications

- Solar System
- Emergency Lighting
- Industrial Machinery
- Consumer Machines and Tools
- Audio system
- Uninterruptible Power Supply(UPS)

HYBRID CAPACITORS

LTO HYBRID TYPE

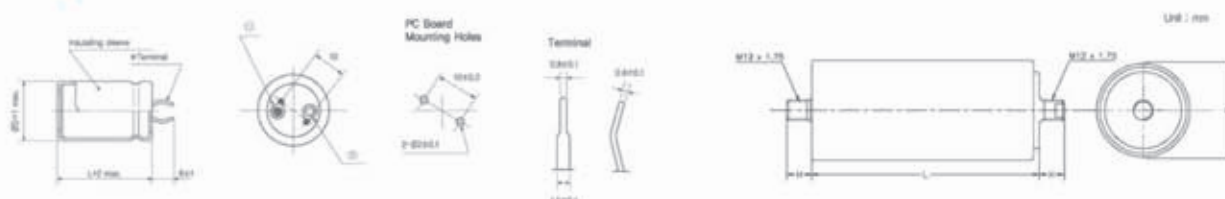
LTO type product line is asymmetric electrochemical capacitors in which energy storage predominantly is achieved by oxidation-reduction behavior of LTO anode and electrostatic adsorbing-desorbing behavior on activated carbon cathode.



Specifications

| Item | Characteristics | |
|-------------------------------------|---|--|
| Operating temperature range | -20 ~ +40°C | |
| Rated Voltage(Surge) | 2.7VDC (2.8V) | |
| Cut-off voltage | 1.6V | |
| Capacitance tolerance | -10 ~ +20% at 20°C | |
| Low temperature characteristics | Capacitance change | Within ± 40% of initial value at +20°C |
| | Internal resistance | Less than 200% of initial at +20°C |
| Endurance | Test time | 1000 hours |
| | Capacitance change | Within ± 30% of initial value |
| Shelf life | Internal resistance | Less than 200% of initial at specified value |
| | After 1000 hours no load test same as endurance | |
| Cycle Life (25°C) ⁽¹⁾⁽²⁾ | 50,000 cycles | [1] ΔC < 30% and ΔESR < 200% of initially specified value, respectively and LC < specified value |
| | | [2] Cycle : between rated voltage and half rated voltage under constant current at 25°C |

Drawing(not to scale)



Product list

| Type | Rated Voltage[V] | Capacity[1.6~2.8V] | | ESR, 1kHz [mΩ] | ESR, DC [mΩ] | LC[72hours] [mA Max.] | Specific Energy | | Weight [g] | Dimension ΦD × L[mm] |
|---------|------------------|--------------------|-------|-------------------|-----------------|--------------------------|-----------------|--------|---------------|-------------------------|
| | | [F] | [mAh] | | | | [Wh/kg] | [Wh/L] | | |
| Snap-in | 2.8 | 250 | 90 | 14 | 19 | 0.9 | 9.4 | 10.7 | 19 | 22 × 45 |
| | | 500 | 160 | 4.5 | 9 | 2.5 | 10.1 | 11.5 | 36 | 35 × 35 |
| | | 1000 | 350 | 3.5 | 6 | 5.0 | 11.1 | 13.4 | 66 | 35 × 60 |
| Axial | 2.8 | 1500 | 550 | 0.8 | 1.6 | 6 | 5.0 | 7.7 | 220 | 60 × 52 |
| | | 3000 | 1100 | 0.7 | 1.3 | 11 | 6.8 | 10.9 | 320 | 60 × 74 |
| | | 5000 | 1900 | 0.6 | 1.0 | 17 | 8.7 | 13.3 | 420 | 60 × 102 |
| | | 7500 | 2800 | 0.55 | 0.8 | 21 | 9.8 | 14.8 | 560 | 60 × 138 |

* For the special capacitance or design, please contact our sales representatives or product engineers.

LMO HYBRID TYPE

LMO type product line, also known as pseudo capacitor is asymmetric electrochemical capacitors in which energy storage is achieved by redox reactions or intercalation on the surface of the electrode by specifically adsorbed ions that results in a reversible faradaic charge-transfer on the electrode.



Specifications

| Item | Characteristics | |
|-------------------------------------|---|--|
| Operating temperature range | -20 ~ +50°C | |
| Rated Voltage(Surge) | 2.7VDC (2.8V) | |
| Cut-off voltage | 0.9V | |
| Capacitance tolerance | -10 ~ +20% at 20°C | |
| Low temperature characteristics | Capacitance change | Within ±30% of initial value at +20°C |
| | Internal resistance | Less than 200% of initial at +20°C |
| Endurance | Test time | 1000 hours |
| | Capacitance change | Within ±30% of initial value |
| Shelf life | Internal resistance | Less than 200% of initial at specified value |
| | After 1000 hours no load test same as endurance | |
| Cycle Life (25°C) ⁽¹⁾⁽²⁾ | 50,000 cycles | (1) $\Delta CI < 30\%$ and $\Delta ESR < 200\%$ of initially specified value, respectively and $LC < \text{specified value}$ |
| | | (2) Cycle : between rated voltage and half rated voltage under constant current at 25°C |

Drawing(not to scale)

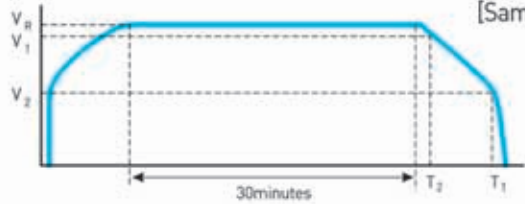
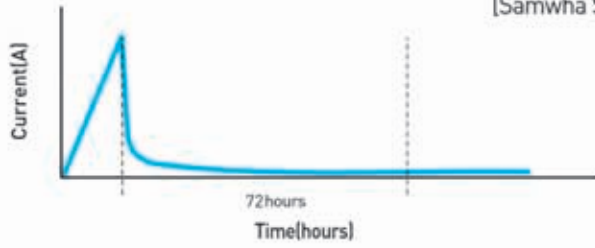
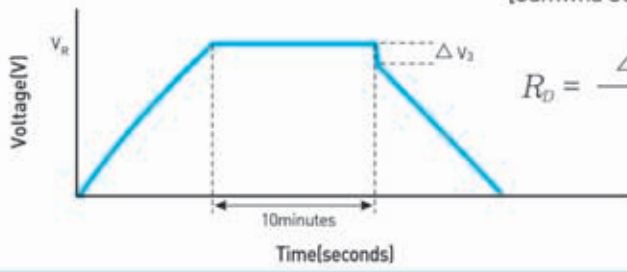
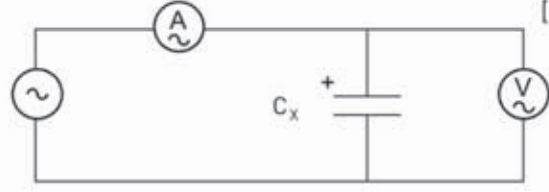


Product list

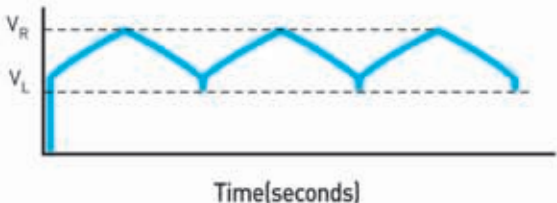
| Type | Rated Voltage[V] | Capacity(0.9~2.7V) | | ESR, 1kHz (mΩ) | ESR, DC (mΩ) | LC[72hours] (mA Max.) | Specific Energy | | Weight (g) | Dimension ΦD × L[mm] |
|---------|------------------|--------------------|-------|-------------------|-----------------|--------------------------|-----------------|--------|---------------|-------------------------|
| | | [F] | (mAh) | | | | [Wh/kg] | [Wh/L] | | |
| Snap-in | 2.7 | 200 | 80 | 10 | 18 | 1 | 7.5 | 10.5 | 24 | 22 × 45 |
| | | 400 | 150 | 7 | 14 | 2 | 8.3 | 10.5 | 40 | 35 × 35 |
| | | 800 | 340 | 5 | 10 | 4 | 9 | 12.4 | 80 | 35 × 60 |
| Axial | 2.7 | 1200 | 40 | 0.8 | 1.5 | 5 | 4.1 | 7.3 2 | 60 | 60 × 52 |
| | | 2400 | 1000 | 0.5 | 1.3 | 10 | 5.6 | 10.2 | 380 | 60 × 74 |
| | | 4000 | 1800 | 0.45 | 0.9 | 16 | 7.2 | 12.4 | 500 | 60 × 102 |
| | | 6000 | 2600 | 0.4 | 0.7 | 19 | 8.0 | 13.8 | 670 | 60 × 138 |

* For the special capacitance or design, please contact our sales representatives or product engineers.

HYBRID CAPACITORS

| No | Item | Unit | Test Conditions and Methods |
|----|--------------------------------|----------|---|
| 1 | Capacitance at 20°C | F | <p style="text-align: right;">[Samwha Standard]</p>  $C = \frac{I \times (T_1 - T_2)}{V_1 - V_2} \text{ (F)}$ <ol style="list-style-type: none"> 1) Charging is performed by constant current followed by constant voltage charging. 2) Charging is performed for duration of 30 minutes a rated voltage. 3) Discharge use a constant current load device and measure the time for the terminal voltage to drop from V_1 to V_2 upon discharge at 1mA/F. |
| 2 | Leakage current after 72 hours | mA | <p style="text-align: right;">[Samwha Standard]</p>  <p>The Hybrid-capacitor is charged with the rated voltage for 72hours. Then, leakage current is measured by current measurement equipment.</p> |
| 3 | Internal resistance (ESR) | DC mΩ | <p style="text-align: right;">[Samwha Standard]</p>  $R_D = \frac{\Delta V_2}{I}$ |
| | AC 1kHz | mΩ | <p style="text-align: right;">[IEC 62391-1]</p>  $R_A = \frac{\Delta V}{I}$ <ol style="list-style-type: none"> 1) The internal resistance R_s of a capacitor shall be calculated by the above formula. 2) The frequency of the measuring voltage shall be 1kHz. 3) The AC current shall be from 1mA to 10mA. |

HYBRID CAPACITORS

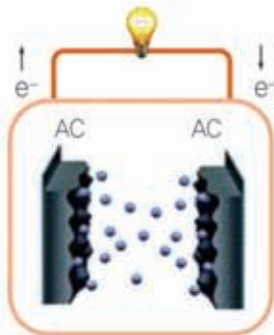
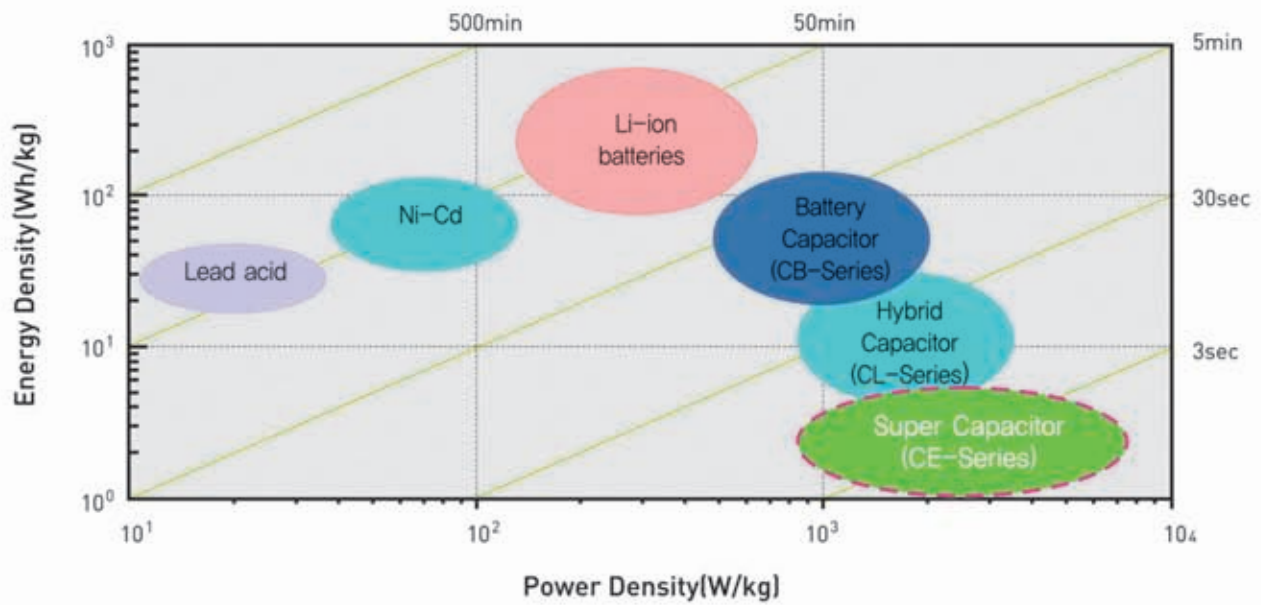
| No | Item | Unit | Test Conditions and Methods | | | | | | | | | | |
|----------------------------|--|----------------------------|---|-----------------|-----------|-------|---|-------|--------|-------|-----------|-------|--------|
| 4 | Temperature Characteristic | Capacitance change | <p>[Samwha Standard]</p> <table border="1"> <thead> <tr> <th>Temperature(°C)</th> <th>Keep Time</th> </tr> </thead> <tbody> <tr> <td>+20±2</td> <td>-</td> </tr> <tr> <td>-20±2</td> <td>2hours</td> </tr> <tr> <td>+20±2</td> <td>15minutes</td> </tr> <tr> <td>+40±2</td> <td>2hours</td> </tr> </tbody> </table> <p>Measure electrical characteristics after exposing capacitor to each temperature atmosphere for 2 hours or 15minutes.</p> | Temperature(°C) | Keep Time | +20±2 | - | -20±2 | 2hours | +20±2 | 15minutes | +40±2 | 2hours |
| | | Temperature(°C) | | Keep Time | | | | | | | | | |
| +20±2 | - | | | | | | | | | | | | |
| -20±2 | 2hours | | | | | | | | | | | | |
| +20±2 | 15minutes | | | | | | | | | | | | |
| +40±2 | 2hours | | | | | | | | | | | | |
| Internal resistance change | % | | | | | | | | | | | | |
| 5 | Shelf life after 1000 hours no load test same as endurance | % | <p>[Samwha Standard]</p> <p>Temperature : 40±2°C Duration : 1000 +72/-0 hours</p> | | | | | | | | | | |
| 6 | Cycle life (at 25°C) | Cycle | <p>[Samwha Standard]</p>  <p>where V_R is the rated voltage of 2.8V(2.7V) V_L is the low voltage of 1.6V(0.9V) [V] : LMO hybrid type</p> <p>Condition the capacitor at 25±3°C until thermal equilibrium is reached. Initialize the voltage on the capacitor at V_L(1.6V). Then charge the capacitor at a rated current to V_R. Maintain voltage V_R on the capacitor for 10±0.50 s. Then discharge the capacitor to V_L at rated current. Hold at V_L for 10±0.50 s. This defines a cycle[see Figure]. Repeat this cycle throughout the testing.</p> | | | | | | | | | | |
| | | Capacitance change | | % | | | | | | | | | |
| | | Internal resistance change | | % | | | | | | | | | |

SUPER CAPACITORS for High Power Density

Features

- › High Power Density
- › High Current/Short time back up application
- › Exceptional shock and vibration resistance
- › Easy Build-up Design for High Voltage Module
- › Environmentally Safe

SUPER CAPACITORS



Charging Mechanism : Physical

Energy density : $>5\sim 8\text{Wh/L}$

Power density : $>8,000\text{W/L}$

Cycle Life : 1,000,000cycles

To meet consumer demand for both high power density and high temperature performance with greater efficiency and functionality, SAMWHA has been focusing on R&D of super capacitors.

A super capacitor [also called electric double-layer capacitor(EDLC) or ultracapacitor] is a highcapacity capacitor with capacitance values much higher than other capacitors that bridge the gap between electrolytic capacitors and Lithium ion batteries. They typically store 10 to 100 times more energy per unit volume or mass than electrolytic capacitors, can accept and deliver charge much faster than batteries.

Feature

- Low ESR (equivalent series resistance)
- Rapid charging and discharging in the order of amperes
- Instantaneous charge and discharge
- Excellent low and high temperature features
- Environmentally Safe (RoHS compliant)

Applications

- Industrial Machinery
- Consumer Machines and Tools
- Transportation
- Automotive
- Renewable Energy Systems
(Solar Generator, Wind Generator)

SUPER CAPACITORS

STANDARD TYPE

EDLC, also known as super-capacitor is symmetric electrochemical capacitors in which energy storage is achieved by means of the physical adsorption of ions to the large specific surface area of activated carbon. EDLC consists of active carbon and an organic solvent. To meet consumer demand for higher current, SAMWHA produces EDLC which features higher power density and longer cycle life.



Specifications

| Item | Characteristics | |
|-------------------------------------|---|---|
| Operating temperature range | -20 ~ +60°C | |
| Rated Voltage(Surge) | 2.7VDC (2.8V) | |
| Usable Voltage range | 2.7 ~ 0V | |
| Capacitance tolerance | -10 ~ +20% at 20°C | |
| Low temperature characteristics | Capacitance change | Within $\pm 30\%$ of initial value at +20°C |
| | Internal resistance | Less than 200% of initial at +20°C |
| Endurance(2.7:60°C) | Test time | 1000 hours |
| | Capacitance change | Within $\pm 30\%$ of initial value |
| | Internal resistance | Less than 200% of initial at specified value |
| Shelf life(2.7:60°C) | After 1000 hours no load test same as endurance | |
| Cycle Life (25°C) ⁽¹⁾⁽²⁾ | 1,000,000 cycles | (1) $ \Delta C < 30\%$ and $\Delta ESR < 200\%$ of initially specified value, respectively and $LC < \text{specified value}$ |
| | | (2) Cycle : between rated voltage and half rated voltage under constant current at 25°C |

Drawing(not to scale)



Product list

| Type | Rated Voltage(V) | Capacity(0~2.7V) | | ESR, 1kHz (mΩ) | ESR, DC (mΩ) | LC(72hours) (mA Max.) | Specific Energy | | Weight (g) | Dimension $\Phi D \times L$ (mm) |
|---------|------------------|------------------|-------|----------------|--------------|-----------------------|-----------------|--------|------------|----------------------------------|
| | | (F) | (mAh) | | | | (Wh/kg) | (Wh/L) | | |
| Snap-in | 2.7 | 100 | 75 | 10 | 13 | 0.27 | 5.0 | 5.9 | 20 | 22×45 |
| | | 200 | 155 | 7 | 9 | 0.52 | 5.6 | 6.3 | 36 | 30×45 |
| | | 200 | 155 | 5 | 7 | 0.54 | 5.9 | 5.9 | 34 | 35×35 |
| | | 400 | 290 | 3.5 | 5 | 1.08 | 6.2 | 6.9 | 65 | 35×60 |
| Axial | 2.7 | 1200 | 900 | 0.45 | 0.60 | 3.1 | 4.1 | 5.7 | 290 | 60×74 |
| | | 2000 | 1500 | 0.3 | 0.35 | 5.3 | 5.0 | 6.9 | 400 | 60×102 |
| | | 3000 | 2200 | 0.24 | 0.29 | 8.1 | 5.7 | 7.7 | 525 | 60×138 |

* For the special capacitance or design, please contact our sales representatives or product engineers.

HIGH TEMPERATURE TYPE

"HIGH TEMPERATURE TYPE" product line enhances high temperature operation characteristics compared to standard type EDLC product line.

It consists of environmentally friendly active carbon and an organic.



Specifications

| Item | Characteristics | |
|-------------------------------------|---|---|
| Operating temperature range | -40 ~ +80°C | |
| Rated Voltage[Surge] | 2.5VDC (2.6V) | |
| Usable Voltage range | 2.5~ 0V | |
| Capacitance tolerance | -10 ~ +20% at 20°C | |
| Low temperature characteristics | Capacitance change | Within $\pm 20\%$ of initial value at +20°C |
| | Internal resistance | Less than 100% of initial at +20°C |
| Endurance[2.7:80°C] | Test time | 1000 hours |
| | Capacitance change | Within $\pm 30\%$ of initial value |
| | Internal resistance | Less than 200% of initial at specified value |
| Shelf life[2.7:60°C] | After 1000 hours no load test same as endurance | |
| Cycle Life [25°C] ⁽¹⁾⁽²⁾ | 500,000 cycles | (1) $ \Delta C < 30\%$ and $\Delta ESR < 200\%$ of initially specified value, respectively and $LC < \text{specified value}$ |
| | | (2) Cycle : between rated voltage and half rated voltage under constant current at 25°C |

Drawing(not to scale)

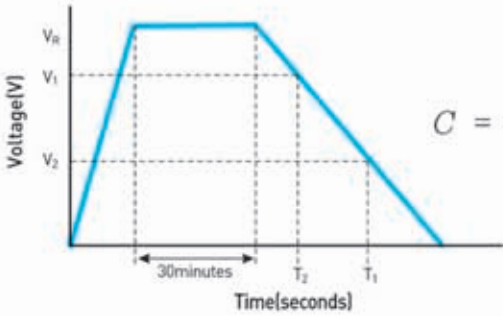
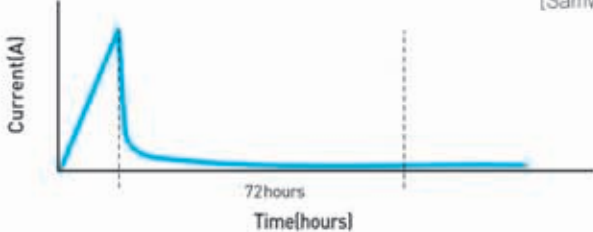
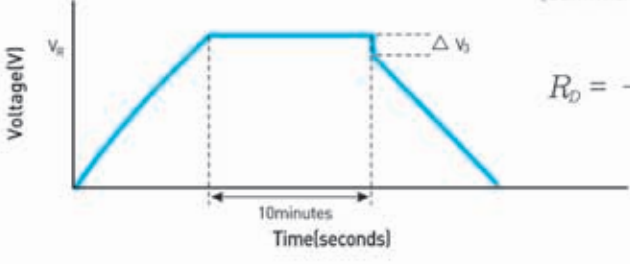
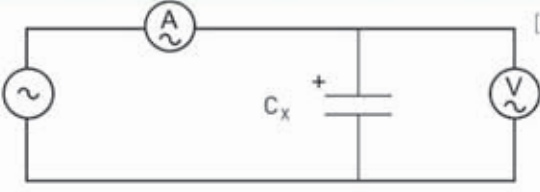


Product list

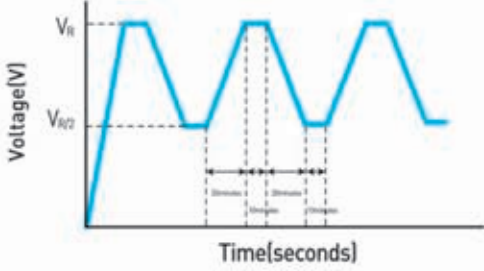
| Type | Rated Voltage[V] | Capacity[0~2.7V] | | ESR, 1kHz [mΩ] | ESR, DC [mΩ] | LC[72hours] [mA Max.] | Specific Energy | | Weight [g] | Dimension φ D × L [mm] |
|---------|------------------|------------------|-------|----------------|--------------|-----------------------|-----------------|--------|------------|------------------------|
| | | [F] | [mAh] | | | | [Wh/kg] | [Wh/L] | | |
| Snap-in | 2.5 | 100 | 70 | 9 | 11 | 0.27 | 4.3 | 5.1 | 20 | 22 × 45 |
| | | 200 | 145 | 8 | 10 | 0.52 | 4.8 | 5.4 | 36 | 30 × 45 |
| | | 200 | 145 | 7 | 9 | 0.54 | 5.1 | 5.1 | 34 | 35 × 35 |
| | | 400 | 270 | 3 | 5 | 1.08 | 5.3 | 5.9 | 65 | 35 × 60 |
| Axial | 2.5 | 1200 | 840 | 0.4 | 0.5 | 3.1 | 3.5 | 4.9 | 295 | 60 × 74 |
| | | 2000 | 1400 | 0.3 | 0.4 | 5.2 | 4.3 | 5.9 | 400 | 60 × 102 |
| | | 3000 | 2000 | 0.2 | 0.3 | 7.6 | 4.9 | 6.6 | 525 | 60 × 138 |

* For the special capacitance or design, please contact our sales representatives or product engineers.

SUPER CAPACITORS

| No | Item | Unit | Test Conditions and Methods |
|----|--------------------------------|---------|---|
| 1 | Capacitance at 20°C | F | <p style="text-align: right;">[IEC 62391-1]</p>  $C = \frac{I \times (T_1 - T_2)}{V_1 - V_2} \text{ (F)}$ <ol style="list-style-type: none"> 1) Charging is performed by constant current followed by constant voltage charging. 2) Charging is performed for duration of 30 minutes a rated voltage. 3) Discharge use a constant current load device and measure the time for the terminal voltage to drop from V_1 to V_2 upon discharge at 1mA/F. |
| 2 | Leakage current after 72 hours | mA | <p style="text-align: right;">[Samwha Standard]</p>  <p>Supercapacitor is charged with the rated voltage for 72hours. Then, leakage current is measured by current measurement equipment.</p> |
| 3 | Internal resistance (ESR) | DC | <p style="text-align: right;">[Samwha Standard]</p>  $R_D = \frac{\Delta V_3}{I}$ |
| | | AC 1kHz | <p style="text-align: right;">[IEC 62391-1]</p>  $R_A = \frac{\Delta V}{I}$ <ol style="list-style-type: none"> 1) The internal re R_s of a capacitor shall be calculated by the above formula. 2) The frequency of the measuring voltage shall be 1kHz. 3) The AC current shall be from 1mA to 10mA. |

SUPER CAPACITORS

| No | Item | Unit | Test Conditions and Methods | | | | | | | | | | | | | | | | |
|----------------------------|--|----------------------------|--|------------------|------------------|-----|---|-----|---|-----|---|-----|---|-----|---|-----|---|-------------------|---|
| 4 | Temperature Characteristic | Capacitance change | <p>[Samwha Standard]</p> <table border="1"> <thead> <tr> <th>Temperature(°C)</th> <th>Keep Time(hours)</th> </tr> </thead> <tbody> <tr> <td>+20</td> <td>2</td> </tr> <tr> <td>-20</td> <td>2</td> </tr> <tr> <td>-40</td> <td>2</td> </tr> <tr> <td>+20</td> <td>2</td> </tr> <tr> <td>+40</td> <td>2</td> </tr> <tr> <td>+60</td> <td>2</td> </tr> <tr> <td>+80¹⁾</td> <td>2</td> </tr> </tbody> </table> <p>Measure electrical characteristics after exposing capacitor to each temperature atmosphere for 2 hours. 1) For 80°C testing, the temperature is only applicable in the high temperature type products.</p> | Temperature(°C) | Keep Time(hours) | +20 | 2 | -20 | 2 | -40 | 2 | +20 | 2 | +40 | 2 | +60 | 2 | +80 ¹⁾ | 2 |
| | | Temperature(°C) | | Keep Time(hours) | | | | | | | | | | | | | | | |
| +20 | 2 | | | | | | | | | | | | | | | | | | |
| -20 | 2 | | | | | | | | | | | | | | | | | | |
| -40 | 2 | | | | | | | | | | | | | | | | | | |
| +20 | 2 | | | | | | | | | | | | | | | | | | |
| +40 | 2 | | | | | | | | | | | | | | | | | | |
| +60 | 2 | | | | | | | | | | | | | | | | | | |
| +80 ¹⁾ | 2 | | | | | | | | | | | | | | | | | | |
| Internal resistance change | % | | | | | | | | | | | | | | | | | | |
| 5 | Shelf life after 1000 hours no load test same as endurance | % | <p>[Samwha Standard]</p> <p>Temperature : 60(80)±2°C Duration : 1000 +72/-0 hours</p> | | | | | | | | | | | | | | | | |
| 6 | Cycle life (at 25°C) | Cycle | <p>[DOE/ID-10491]</p>  <p>where V_R is the rated voltage $V_{R/2}$ is half of the rated voltage</p> <p>Condition the capacitor at $25 \pm 3^\circ\text{C}$ until thermal equilibrium is reached. Initialize the voltage on the capacitor at $V_{R/2}$. Then charge the capacitor at a current $I_n = (V_R / 40)$ to V_R or at the value of I_n determined experimentally so that the voltage reaches V_R in $20(\pm 1)$s. Maintain voltage V_R on the capacitor for 10 ± 0.50s. Then discharge the capacitor to $V_{R/2}$ at current I_n. Hold at $V_{R/2}$ for 10 ± 0.50 s. This defines a cycle (see Figure). Repeat this cycle throughout the testing, adjusting I_n as needed in order to maintain the initial charge/discharge times.</p> <p>* life time is provision value</p> | | | | | | | | | | | | | | | | |
| | | Capacitance change | | % | | | | | | | | | | | | | | | |
| | | Internal resistance change | | % | | | | | | | | | | | | | | | |

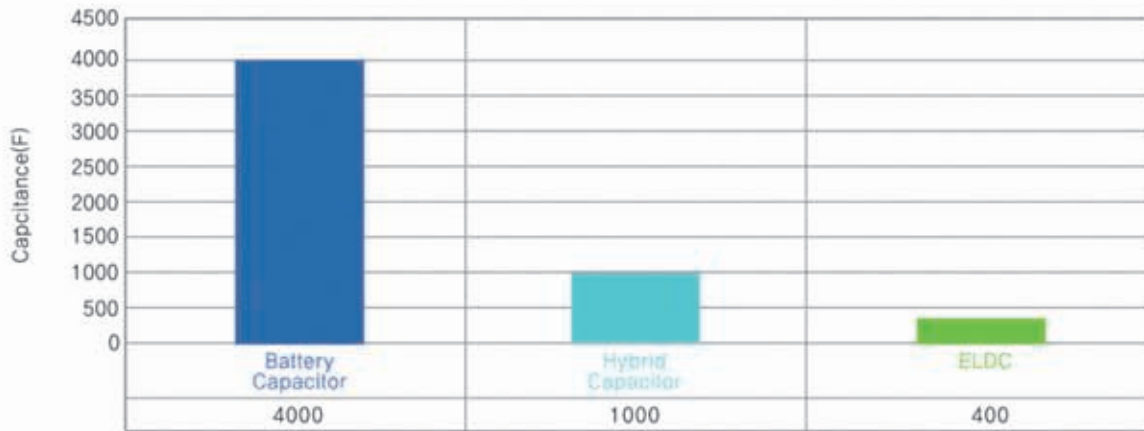
ELECTRICAL CHARACTERISTICS

Energy density

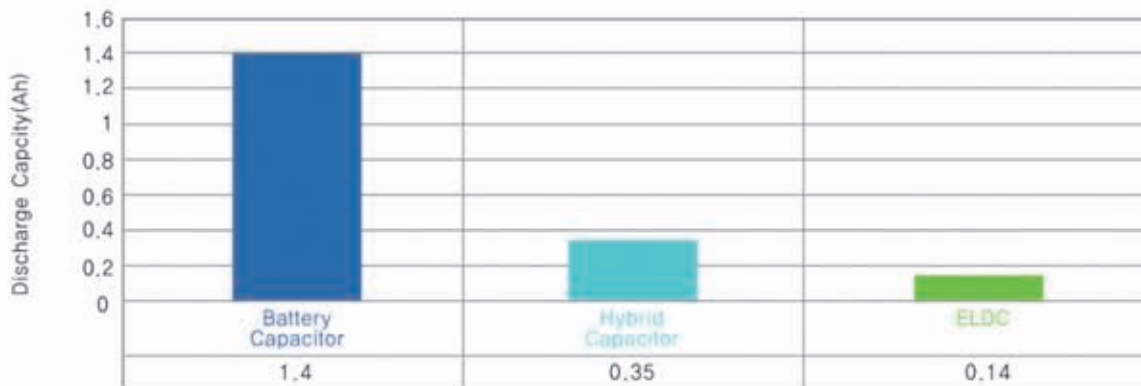
Test conditions

- Test cells : 3560 Snap-in
- Current : 1A
- Voltage : 1.6~2.7V
- Temp. : R. T.

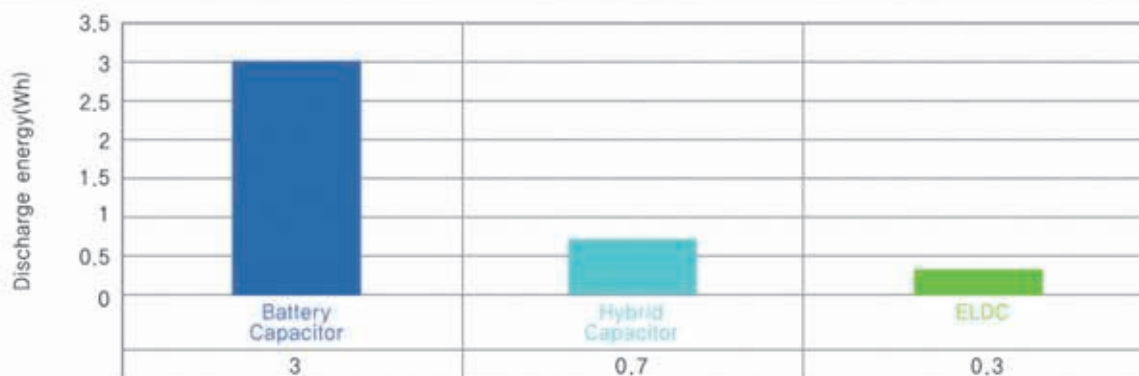
Capacitance(F)



Discharge capacity(Ah)



Discharge energy(Wh)



! All specifications in this paper are subject to change without notice for production improvement.

! Please request for a data sheet for detailed product data prior to the purchase

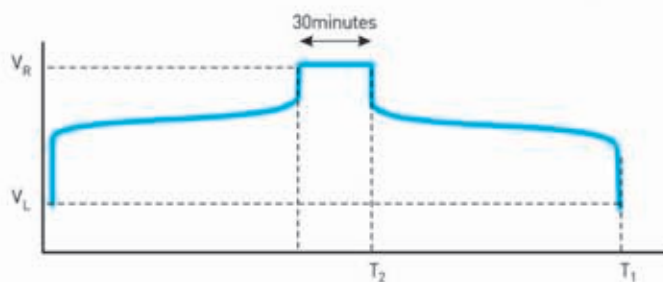
Capacitance

Formula 1: $C = \frac{I \times (T_1 - T_2)}{V_1 - V_2}$ (F)

Formula 2: $E = \frac{1}{2} \times C \times (V_R)^2$ (Wh)

Battery capacitor[Formula 2]

[Samwha Standard]



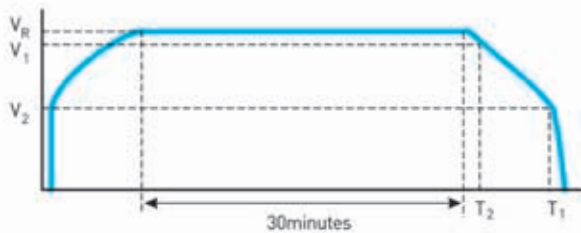
Where

- C is the capacitance (F)
- E is the stored energy (Wh)
- V_R is the rated voltage (V)
- V_L is the measurement end voltage (V) : 1.5 V
- T_1 is the time from discharge start to reach 1.5V (s)
- T_2 is the discharge start time (s)

The stored energy(Wh) is measured value from instrument

Hybrid capacitor[Formula 1]

[Samwha Standard]

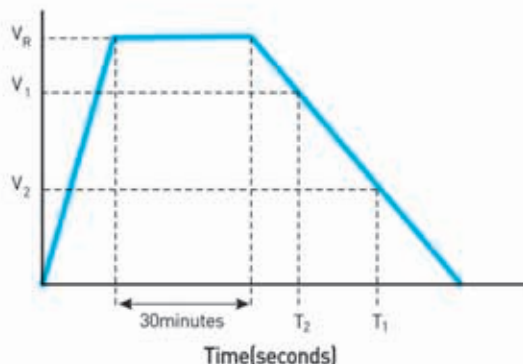


Where

- C is the capacitance (F)
- I is the discharge current (A)
- V_R is the rated voltage (V)
- V_1 is the measurement starting voltage (V) : 2.5V
- V_2 is the measurement end voltage (V) : 1.5 V
- T_1 is the time from discharge start to reach V_2 (s)
- T_2 is the time from discharge start to reach V_1 (s)

EDLC[Formula 1]

[IEC 62391-1]



Where

- C is the capacitance (F)
- I is the discharge current (A)
- V_R is the rated voltage (V)
- V_1 is the measurement starting voltage (V) : $0.8 \times V_R$
- V_2 is the measurement end voltage (V) : $0.4 \times V_R$
- T_1 is the time from discharge start to reach V_2 (s)
- T_2 is the time from discharge start to reach V_1 (s)

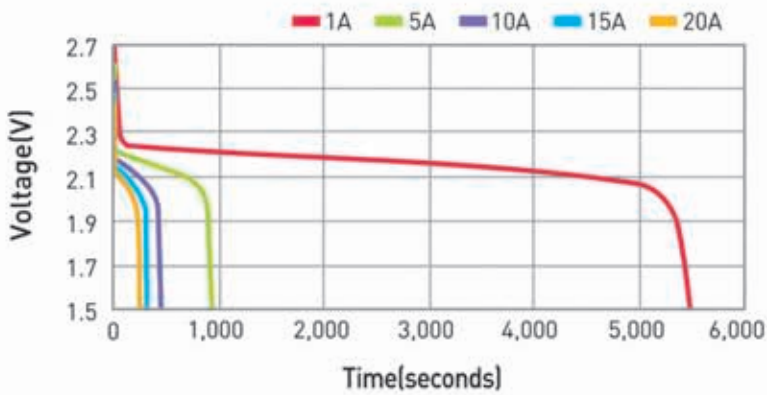
ELECTRICAL CHARACTERISTICS

Power density(CC Discharge)

Test conditions

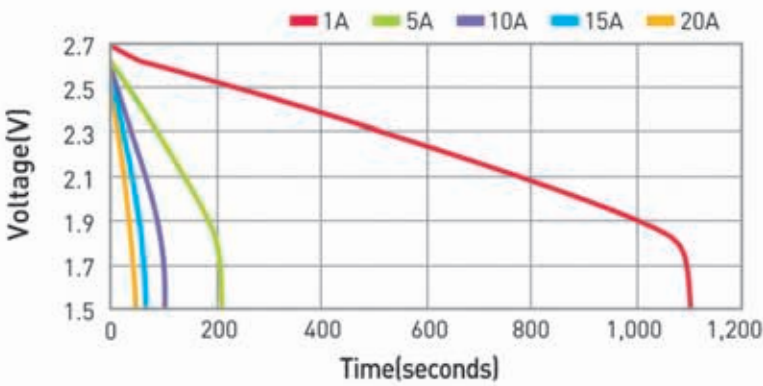
- Test cells : 3560 Snap-in
- Voltage : 1.6~2.7V
- Temp. : R. T.

Battery capacitor



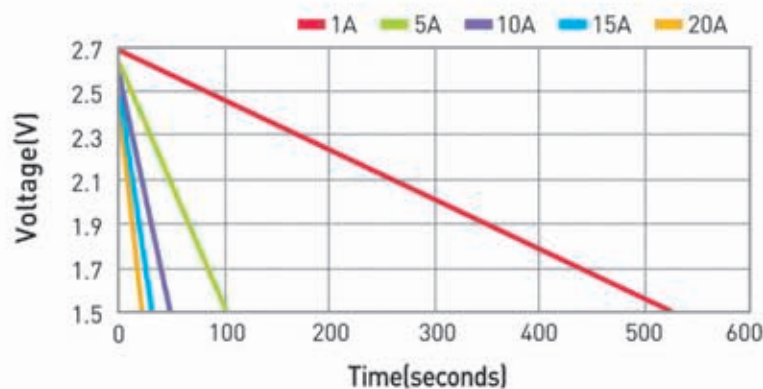
| Amp. Unit | 1A | 5A | 10A | 15A | 20A |
|----------------|------|-----|-----|-----|-----|
| Time (seconds) | 5477 | 931 | 447 | 307 | 244 |
| Max. Temp(°C) | 22 | 24 | 28 | 33 | 39 |

Hybrid capacitor



| Amp. Unit | 1A | 5A | 10A | 15A | 20A |
|----------------|------|-----|-----|-----|-----|
| Time (seconds) | 1100 | 212 | 102 | 66 | 49 |
| Max. Temp(°C) | 22 | 23 | 25 | 27 | 30 |

EDLC



| Amp. Unit | 1A | 5A | 10A | 15A | 20A |
|----------------|-----|-----|-----|-----|-----|
| Time (seconds) | 530 | 102 | 49 | 32 | 23 |
| Max. Temp(°C) | 22 | 22 | 23 | 24 | 25 |

! All specifications in this paper are subject to change without notice for production improvement.

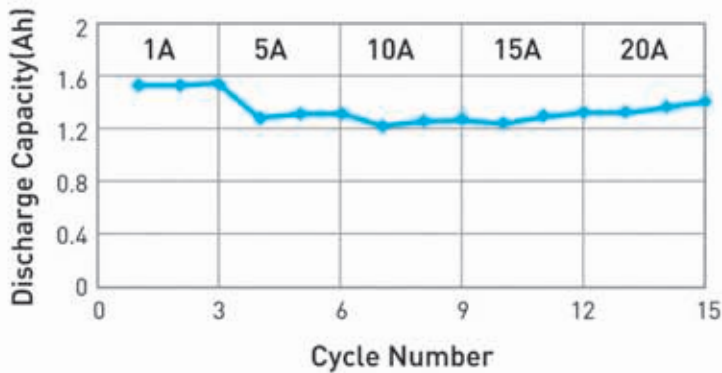
! Please request for a data sheet for detailed product data prior to the purchase

Power density(CC Discharge)

Test conditions

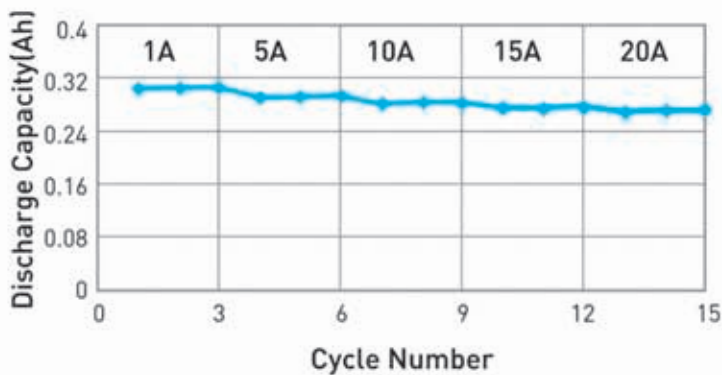
- Test cells : 3560 Snap-in
- Voltage : 1.6~2.7V
- Temp. : R. T.

Battery capacitor



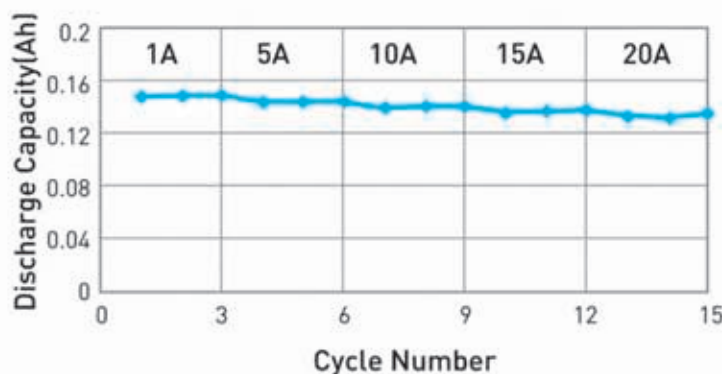
| Amp. | 1A | 5A | 10A | 15A | 20A |
|---------------|-------|-------|-------|-------|-------|
| Capacity [Ah] | 1.520 | 1.276 | 1.203 | 1.230 | 1.308 |
| Retention (%) | 100 | 85 | 82 | 86 | 89 |

Hybrid capacitor



| Amp. | 1A | 5A | 10A | 15A | 20A |
|---------------|-------|-------|-------|-------|-------|
| Capacity [Ah] | 0.304 | 0.295 | 0.284 | 0.277 | 0.272 |
| Retention (%) | 100 | 97 | 94 | 92 | 90 |

EDLC



| Amp. | 1A | 5A | 10A | 15A | 20A |
|---------------|-------|-------|-------|-------|-------|
| Capacity [Ah] | 0.147 | 0.143 | 0.139 | 0.135 | 0.132 |
| Retention (%) | 100 | 97 | 94 | 92 | 90 |

! All specifications in this paper are subject to change without notice for production improvement.

! Please request for a data sheet for detailed product data prior to the purchase

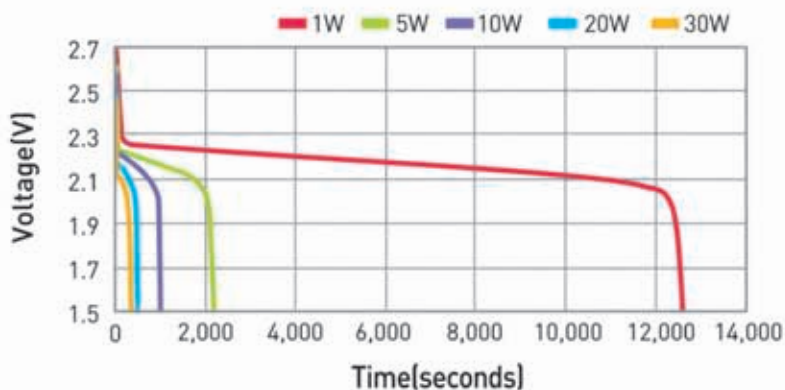
ELECTRICAL CHARACTERISTICS

Power density(Watt Discharge)

Test conditions

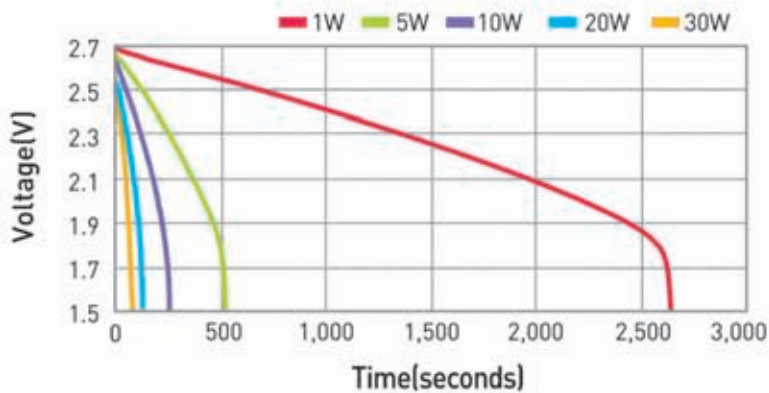
- Test cells : 3560 Snap-in
- Voltage : 1.6~2.7V
- Temp. : R. T.

Battery capacitor



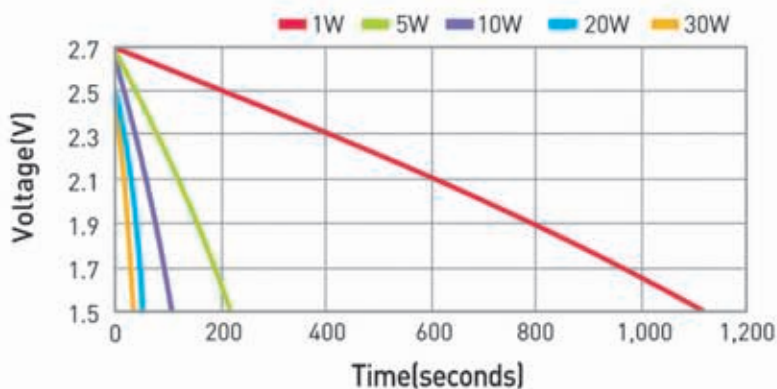
| Watt | 1w | 5w | 10w | 20w | 30w |
|----------------|-------|------|-----|-----|-----|
| Unit | | | | | |
| Time (seconds) | 12611 | 2161 | 992 | 466 | 315 |
| Max. Temp(°C) | 22 | 22 | 23 | 27 | 32 |

Hybrid capacitor



| Watt | 1w | 5w | 10w | 20w | 30w |
|----------------|------|-----|-----|-----|-----|
| Unit | | | | | |
| Time (seconds) | 2624 | 509 | 247 | 117 | 75 |
| Max. Temp(°C) | 22 | 22 | 23 | 24 | 26 |

EDLC



| Watt | 1w | 5w | 10w | 20w | 30w |
|----------------|------|-----|-----|-----|-----|
| Unit | | | | | |
| Time (seconds) | 1109 | 218 | 106 | 51 | 32 |
| Max. Temp(°C) | 22 | 22 | 22 | 23 | 24 |

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! Please request for a data sheet for detailed product data prior to the purchase

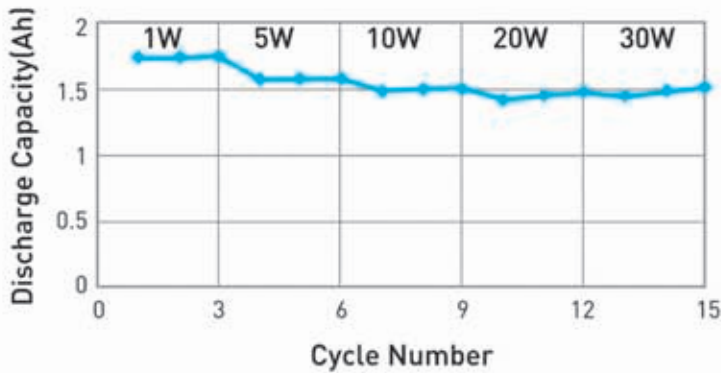
ELECTRICAL CHARACTERISTICS

Power density(Watt Discharge)

Test conditions

- Test cells : 3560 Snap-in
- Voltage : 1.6~2.7V
- Temp. : R. T.

Battery capacitor



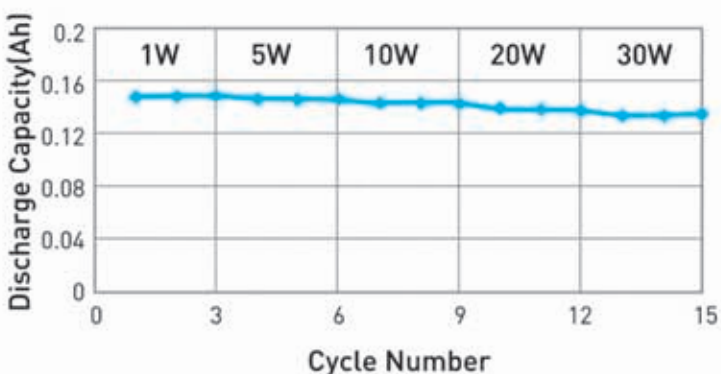
| Watt | 1w | 5w | 10w | 20w | 30w |
|---------------|-------|-------|-------|-------|-------|
| Capacity [Ah] | 1.608 | 1.386 | 1.283 | 1.190 | 1.219 |
| Retention (%) | 100 | 86 | 80 | 77 | 78 |

Hybrid capacitor



| Watt | 1w | 5w | 10w | 20w | 30w |
|---------------|-------|-------|-------|-------|-------|
| Capacity [Ah] | 0.318 | 0.316 | 0.309 | 0.298 | 0.291 |
| Retention (%) | 100 | 99 | 97 | 94 | 91 |

EDLC



| Watt | 1w | 5w | 10w | 20w | 30w |
|---------------|-------|-------|-------|-------|-------|
| Capacity [Ah] | 0.147 | 0.145 | 0.142 | 0.137 | 0.133 |
| Retention (%) | 100 | 99 | 97 | 93 | 90 |

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ELECTRICAL CHARACTERISTICS

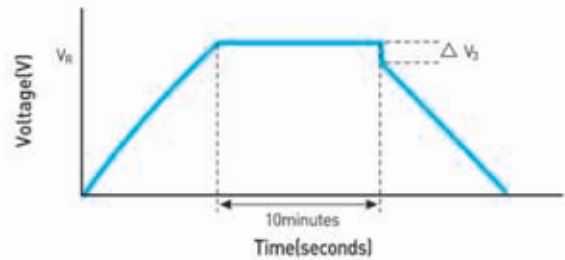
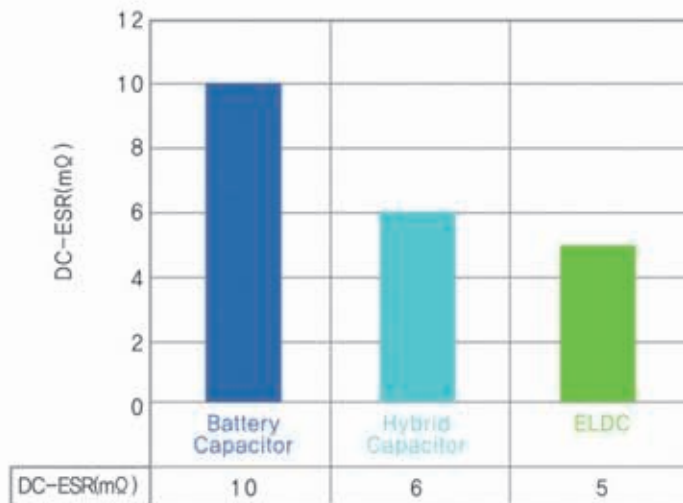
Resistance

Test conditions

- Test cells : 3560 Snap-in
- Voltage : 1.6-2.7V
- Temp. : R.T.

DC-ESR(mΩ)

[Samwha Standard]

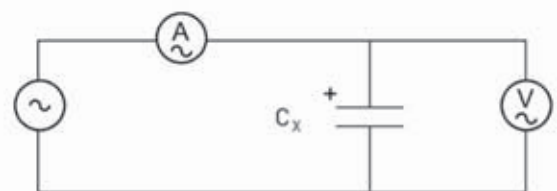
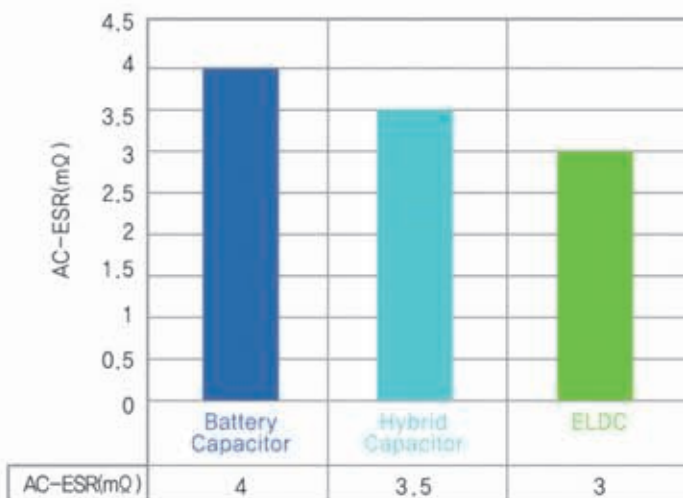


- 1) Constant current charge with 10mA/F to V_R
- 2) Constant voltage charge at V_R for 10minutes
- 3) Constant current discharge with 10mA/F to 0.1V
- 4) ΔV_3 is measured by measurement equipment

$$R_D = \frac{\Delta V_3}{I}$$

AC-ESR(mΩ)

[IEC 62391-1]



- 1) The internal resistance R_A of a capacitor shall be calculated by the below formula.
- 2) The frequency of the measuring voltage shall be 1kHz.
- 3) The AC current shall be from 1mA to 10mA.

$$R_A = \frac{\Delta V}{I}$$

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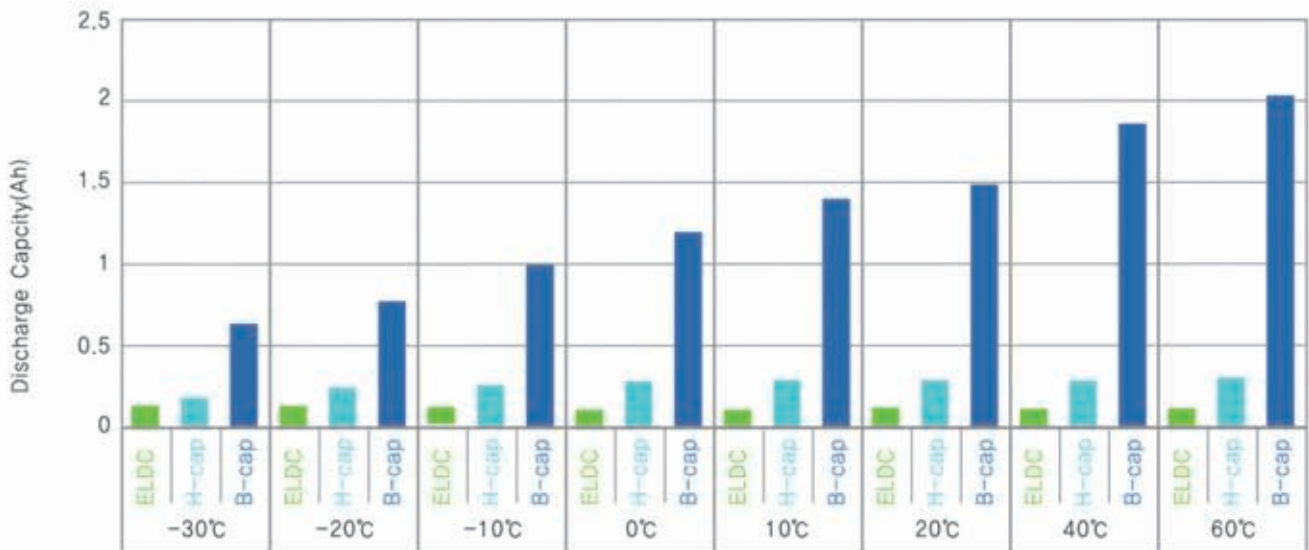
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Operating Temperature

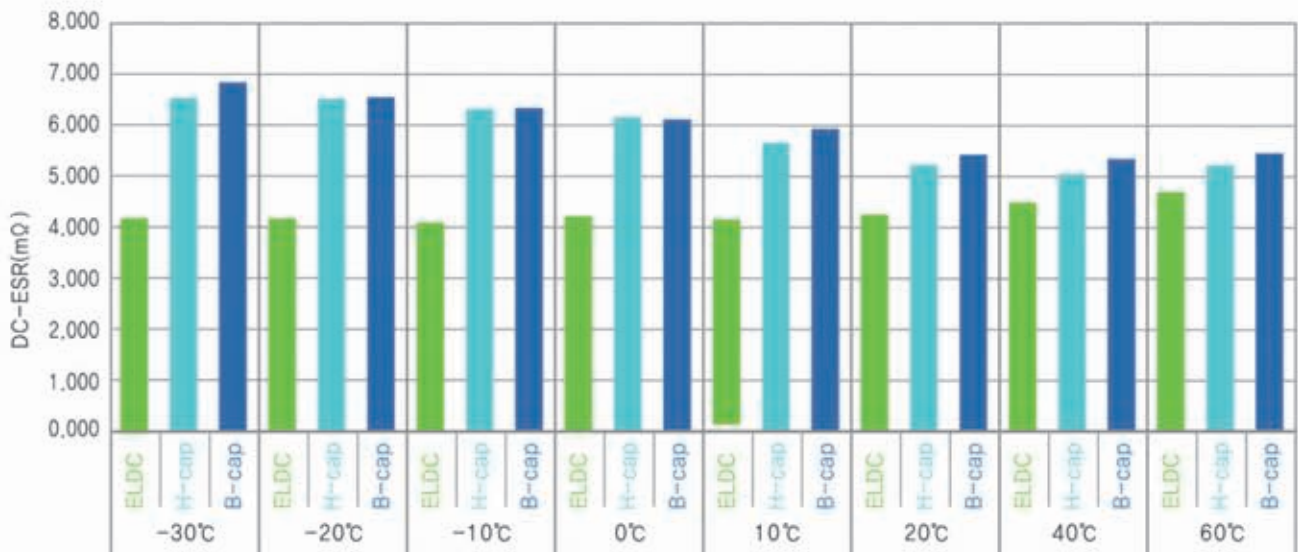
Test conditions

- Test cells : 3560 Snap-in
- Voltage : 1.6~2.7V
- Current : 1A

Discharge Capacity



DC-ESR(mΩ)



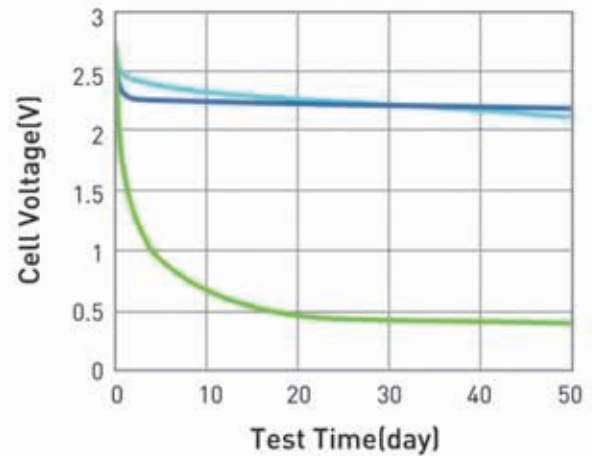
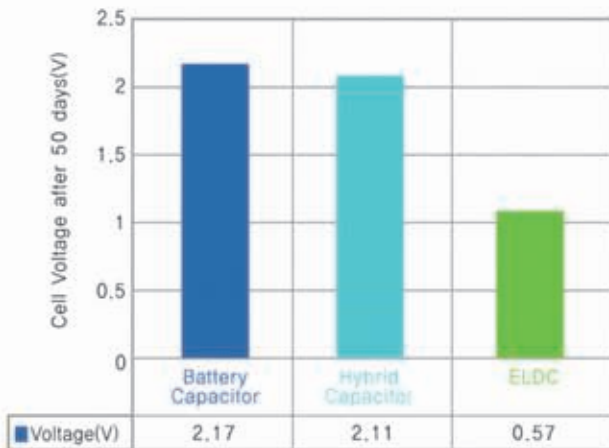
The capacitor's capacity that is the amount of electric charge it can deliver at the rated voltage is changed according to ambient temperature. The capacity changes in proportion to the ambient temperature. Basically, it shows the greater capacity at the higher temperature and the lower capacity below zero degrees Celsius.

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ELECTRICAL CHARACTERISTICS

Self discharge

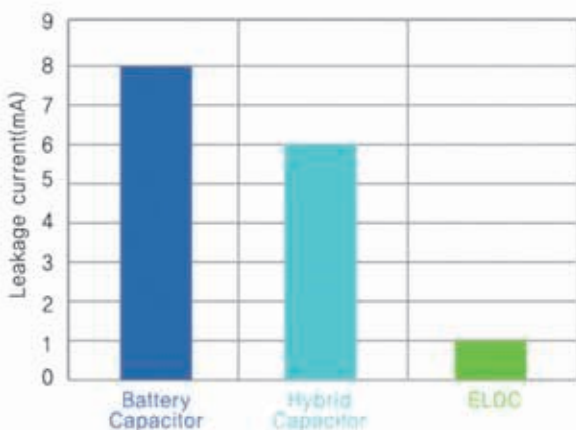


Self-discharge is a phenomenon in capacitors in which internal chemical reactions reduce the stored charge of the capacitors without any connection between the electrodes. Self-discharge decreases the shelf life of capacitors and causes them to initially have less than a full charge when actually put to use.

How fast self-discharge in a capacitor occurs is dependent on the type of capacitor, state of charge, charging current, ambient temperature and other factors.

Hybrid capacitors and Battery capacitors, which show the self-discharge rates of 22% and 19% after 50 days, respectively have much lower self-discharge rates than EDLC

Leakage current



The ESD-SCAP is charged with the rated voltage for 72 hours.

Then, leakage current is measured by current measurement equipment.

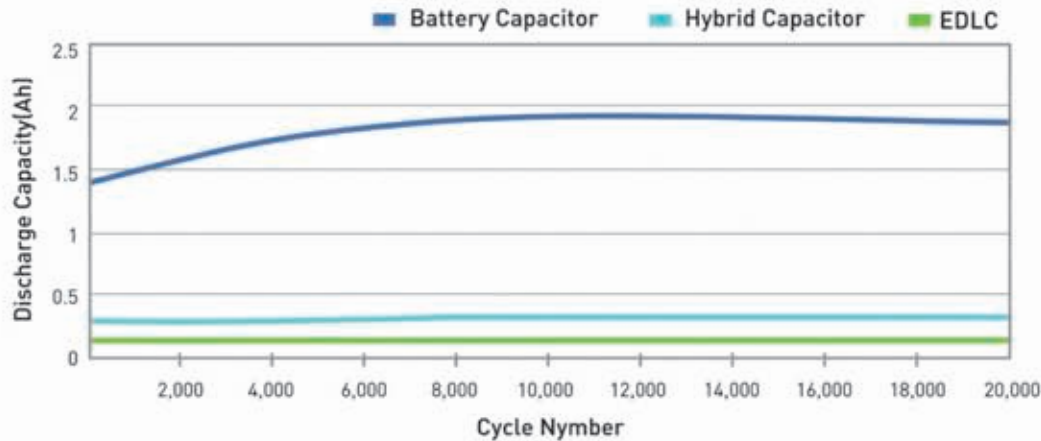
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Cycle Performance

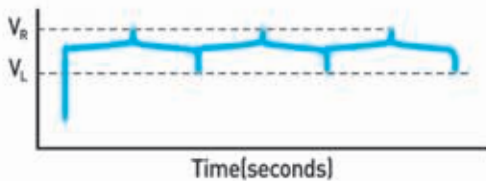
Test conditions

- Test cells : 3560 Snap-in
- Current : 10A
- Voltage : 1.6~2.7V
- Temp. : R. T.



Battery capacitor(Formula 2)

[Samwha Standard]

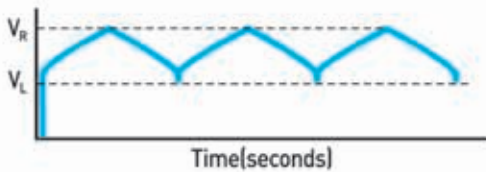


where V_R is the rated voltage of 2.7V
 V_L is the low voltage of 1.6V

Condition the capacitor at $25 \pm 3^\circ\text{C}$ until thermal equilibrium is reached. Initialize the voltage on the capacitor at V_L (1.6V). Then charge the capacitor at a rated current to V_R . Maintain voltage V_R on the capacitor for 10 ± 0.50 s. Then discharge the capacitor to V_L at rated current. Hold at V_L for 10 ± 0.50 s. This defines a cycle. Repeat this cycle throughout the testing.

Hybrid capacitor

[Samwha Standard]

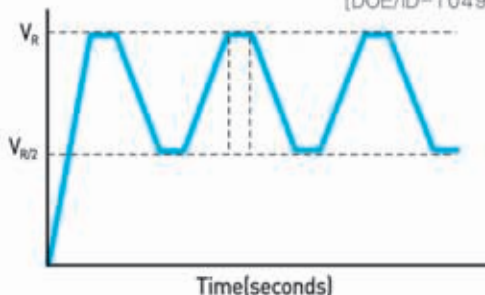


where V_R is the rated voltage of 2.8V(2.7V)
 V_L is the low voltage of 1.6V(0.9V)
 (V) : LMO hybrid type

Condition the capacitor at $25 \pm 3^\circ\text{C}$ until thermal equilibrium is reached. Initialize the voltage on the capacitor at V_L . Then charge the capacitor at a rated current to V_R . Maintain voltage V_R on the capacitor for 10 ± 0.50 s. Then discharge the capacitor to V_L at rated current. Hold at V_L for 10 ± 0.50 s. This defines a cycle. Repeat this cycle throughout the testing.

EDLC

[DOE/ID-10491]



where V_R is the rated voltage
 $V_{R/2}$ is half of the rated voltage

Condition the capacitor at $25 \pm 3^\circ\text{C}$ until thermal equilibrium is reached. Initialize the voltage on the capacitor at $V_{R/2}$. Then charge the capacitor at a current $I_n = (V_R / 40)$ to V_R or at the value of I_n determined experimentally so that the voltage reaches V_R in $20(\pm 1)$ s. Maintain voltage V_R on the capacitor for 10 ± 0.50 s. Then discharge the capacitor to $V_{R/2}$.

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