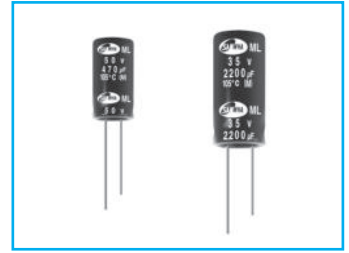


# ML

Ultra Low Impedance, Long Life Series

Low Impedance   
 Miniaturized   
 Solvent Proof



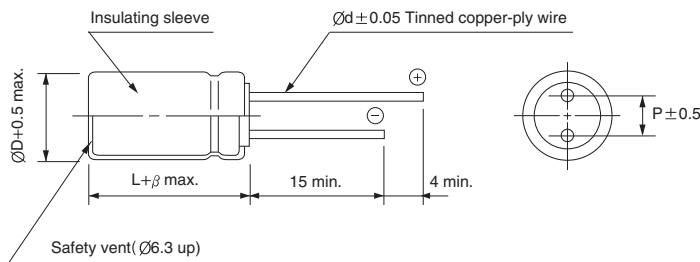
- Long Life compared with MZ series
- Enabled high ripple current by a reduction of impedance at high frequency
- High reliability withstanding 10000 hours load life at 105°C (6000/8000 hours for as specified below)
- Complied to the RoHS directive



Item	Characteristics																		
<b>Operating temperature range</b>	-40 ~ +105°C																		
<b>Leakage current max.</b>	I = 0.01CV or 3µA whichever is greater (after 2 minutes) I = 0.03CV or 4µA whichever is greater (after 1 minute)																		
<b>Capacitance tolerance</b>	±20% at 120Hz, 20°C																		
<b>Dissipation factor max. (at 120Hz, 20°C)</b>	Capacitance > 1000µF : tanδ increases by 0.02 for each 1000µF from below value. <table border="1" style="margin-left: 20px;"> <thead> <tr> <th>WV</th> <th>6.3</th> <th>10</th> <th>16</th> <th>25</th> <th>35</th> <th>50</th> <th>63</th> <th>100</th> </tr> </thead> <tbody> <tr> <td>tanδ</td> <td>0.22</td> <td>0.19</td> <td>0.16</td> <td>0.14</td> <td>0.12</td> <td>0.10</td> <td>0.09</td> <td>0.08</td> </tr> </tbody> </table>	WV	6.3	10	16	25	35	50	63	100	tanδ	0.22	0.19	0.16	0.14	0.12	0.10	0.09	0.08
WV	6.3	10	16	25	35	50	63	100											
tanδ	0.22	0.19	0.16	0.14	0.12	0.10	0.09	0.08											
<b>Low temperature characteristics (Impedance ratio at 120Hz)</b>	<table border="1" style="margin-left: 20px;"> <thead> <tr> <th>Z-40°C / Z+20°C</th> <th>Z-25°C / Z+20°C</th> </tr> </thead> <tbody> <tr> <td>3</td> <td>2</td> </tr> </tbody> </table>	Z-40°C / Z+20°C	Z-25°C / Z+20°C	3	2														
Z-40°C / Z+20°C	Z-25°C / Z+20°C																		
3	2																		
<b>Load life</b>	After an application of DC bias voltage plus the rated AC ripple current for 10000 hours at 105°C. The measurement shall meet the following limits. The DC voltage plus the peak AC voltage combined must not exceed the rated voltage. <table border="1" style="margin-left: 20px;"> <tbody> <tr> <td>Leakage current</td> <td>Less than specified value</td> </tr> <tr> <td>Capacitance change</td> <td>Within ±25% of initial value</td> </tr> <tr> <td>tanδ</td> <td>Less than 200% of specified value</td> </tr> </tbody> </table> <table border="1" style="margin-left: 20px;"> <thead> <tr> <th>∅D</th> <th>∅D = 5, 6.3</th> <th>∅D = 8</th> <th>∅D ≥ 10</th> </tr> </thead> <tbody> <tr> <td>Life time</td> <td>6000 hours</td> <td>8000 hours</td> <td>10000 hours</td> </tr> </tbody> </table>	Leakage current	Less than specified value	Capacitance change	Within ±25% of initial value	tanδ	Less than 200% of specified value	∅D	∅D = 5, 6.3	∅D = 8	∅D ≥ 10	Life time	6000 hours	8000 hours	10000 hours				
Leakage current	Less than specified value																		
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∅D	∅D = 5, 6.3	∅D = 8	∅D ≥ 10																
Life time	6000 hours	8000 hours	10000 hours																
<b>Shelf life (at 105°C)</b>	After 1000 hours no load test, leakage current, capacitance and tanδ are same as load life value. The measurement shall be performed at 20°C by the KS C IEC 60384 - 4																		

## ● DRAWING

Unit : mm



∅D	5	6.3	8	10	12.5	16	18
P	2.0	2.5	3.5	5.0	5.0	7.5	7.5
∅d	0.5	0.5	0.6	0.6	0.6	0.8	0.8
β	1.5			2.0			

## ● FREQUENCY COEFFICIENT OF PERMISSIBLE RIPPLE CURRENT

µF \ Frequency	120Hz	1kHz	10kHz	50kHz	100kHz ≤
~ 33	0.42	0.70	0.90	0.95	1.00
39 ~ 270	0.50	0.73	0.92	0.96	1.00
330 ~ 680	0.55	0.77	0.94	0.97	1.00
820 ~ 1800	0.60	0.80	0.96	0.98	1.00
2200 ~	0.70	0.85	0.98	0.99	1.00

# MINIATURE ALUMINUM ELECTROLYTIC CAPACITORS

**ML** series

● DIMENSIONS & MAXIMUM PERMISSIBLE RIPPLE CURRENT

WV Item μF	6.3			10			16			25		
	∅D×L (mm)	Impedance (Ω)max. 20°C 100kHz	Ripple current (mA rms) 105°C 100kHz	∅D×L (mm)	Impedance (Ω)max. 20°C 100kHz	Ripple current (mA rms) 105°C 100kHz	∅D×L (mm)	Impedance (Ω)max. 20°C 100kHz	Ripple current (mA rms) 105°C 100kHz	∅D×L (mm)	Impedance (Ω)max. 20°C 100kHz	Ripple current (mA rms) 105°C 100kHz
10							5×11	0.45	250	5×11	0.65	250
22	5×11	0.35	250	5×11	0.35	250	5×11	0.45	250	5×11	0.50	250
33	5×11	0.35	250	5×11	0.35	250	5×11	0.45	250	5×11	0.45	250
47	5×11	0.30	250	5×11	0.30	250	5×11	0.45	250	5×11	0.40	250
100	5×11	0.30	250	5×11	0.30	250	6.3×11	0.25	405	6.3×11	0.20	405
150	6.3×11	0.15	405	6.3×11	0.15	405	6.3×11	0.20	405	8×11.5	0.14	760
220	6.3×11	0.15	405	6.3×11	0.15	405	8×11.5	0.15	760	8×11.5	0.12	760
330	6.3×11	0.15	405	8×11.5	0.13	760	8×11.5	0.10	760	10×12.5	0.055	1030
390	6.3×11	0.15	405	8×11.5	0.11	760	8×11.5	0.10	760	8×15	0.072	1250
470	8×11.5	0.11	630	8×11.5	0.11	760	10×12.5	0.053	1030	10×12.5	0.055	1330
560	8×11.5	0.11	760	10×12.5	0.053	900	10×12.5	0.053	1100	8×20	0.072	1800
680	10×12.5	0.053	1030	10×12.5	0.053	1030	10×16	0.038	1430	10×16	0.040	1760
1000	10×12.5	0.053	1030	10×12.5	0.053	1330	10×16	0.038	1760	10×20	0.033	1960
1500	10×20	0.027	1820	10×20	0.030	1820	10×20	0.030	1960	12.5×20	0.029	2550
2200	12.5×20	0.025	2360	12.5×20	0.027	2360	12.5×25	0.023	2770	16×20	0.022	3250
3300	12.5×20	0.025	2360	12.5×20	0.027	2480	16×20	0.020	3250	16×25	0.018	3630
4700	16×25	0.015	3460	16×20	0.022	3250	16×25	0.018	3630			
6800	16×25	0.015	3460	16×25	0.018	3630						
10000	16×31.5	0.015	3680	18×31.5	0.015	3700						

WV Item μF	35			50			63			100		
	∅D×L (mm)	Impedance (Ω)max. 20°C 100kHz	Ripple current (mA rms) 105°C 100kHz	∅D×L (mm)	Impedance (Ω)max. 20°C 100kHz	Ripple current (mA rms) 105°C 100kHz	∅D×L (mm)	Impedance (Ω)max. 20°C 100kHz	Ripple current (mA rms) 105°C 100kHz	∅D×L (mm)	Impedance (Ω)max. 20°C 100kHz	Ripple current (mA rms) 105°C 100kHz
10	5×11	0.55	250	5×11	0.60	250	5×11	1.00	165	6.3×11	0.80	205
22	5×11	0.50	250	5×11	0.45	250	6.3×11	0.53	265	8×11.5	0.45	355
33	5×11	0.45	250	6.3×11	0.25	405	6.3×11	0.45	265	10×12.5	0.25	450
47	6.3×11	0.30	405	6.3×11	0.20	405	8×11.5	0.20	500	10×12.5	0.20	580
56	6.3×11	0.20	405	6.3×11	0.20	405	8×11.5	0.17	540	10×16	0.20	630
68	8×11.5	0.10	540	8×11.5	0.15	540	10×12.5	0.15	760	10×16	0.20	700
100	8×11.5	0.10	760	8×11.5	0.12	760	10×12.5	0.160	825	10×20	0.18	800
										12.5×16	0.110	975
150	8×11.5	0.10	760	10×12.5	0.061	1030	8×20	0.120	1200	12.5×20	0.090	1195
							10×20	0.080				
220	10×12.5	0.053	1030	10×16	0.038	1430	10×25	0.070	1300	16×25	0.060	1600
330	10×12.5	0.053	1330	10×20	0.032	1820	12.5×20	0.050	1495	16×25	0.040	1750
470	8×20	0.038	1600	12.5×20	0.030	2360	12.5×25	0.040	1990	18×31.5	0.035	2060
	10×16	0.041	1760									
680	12.5×20	0.026	2360	12.5×25	0.022	2770	16×25	0.030	2780			
1000	12.5×20	0.026	2480	16×25	0.018	3460	16×35.5	0.020	2835			
1500	16×20	0.022	3250	16×31.5	0.015	3680						
2200	16×25	0.018	3630				18×40	0.02	3500			